

	CATEGORY	FULL COMPATIBILITY	LIMITED COMPATIBILITY	NON COMPATIBILITY
	<b>Material Composition (total amount of PE &amp; PP attachments in the packaging)</b>	A ≥ 95 %, B ≥ 80 %	C ≥ 70 %	Non-recyclable < 70 %
	<b>Description (Testing Protocol)</b>	Materials that passed the testing protocols with no negative impact OR materials that have not been tested (yet), but are known to be acceptable in PE recycling	Materials that passed the testing protocols if certain conditions are met OR materials that have not been tested (yet), but pose a low risk of interfering with PE recycling	Materials that failed the testing protocols OR materials that have not been tested (yet), but pose a high risk of interfering with PE recycling
	<b>Description (Methodology)</b>	In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from A to B or from B to C	In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from C to non-recyclable	Non-recyclable
<b>PACKAGE</b>	<b>Materials*</b>	HDPE, Multilayer PE with HDPE prevalence (LLDPE, LDPE, MDPE) TPO ≤ 10 % (full olefinic or aliphatic structure) TPS ≤ 5 %	PP; 5 % ≤ TPS ≤ 10 %	Multilayers HDPE, with PLA, PVC, PS, PET, PETG; TPO (containing rubber, e.g. EPDM)
<b>MAIN BODY</b>	<b>Colours</b>	All colours	Black inner layer and dark colours (NIR-detectable)	Non NIR-detectable colours
	<b>Size</b>		Items compacted ≤ 5 cm	Items compacted ≤ 2 cm
	<b>Barrier</b>	<a href="#">EVOH ≤ 6.0 % + PE-g-MAH tie layers with MAH ≥ 0.1 % and EVOH:tie layers ratio ≤ 2, Fluorination technologies approved by RecyClass; SiOx plasma coating</a>	<a href="#">EVOH &gt; 6.0 % + PE-g-MAH tie layers with MAH ≥ 0.1 % and EVOH:tie layers ratio ≤ 2, EVOH ≤ 1 % with any other tie layers; Plasma fluorination; Metallisation; PVOH ≤ 1 %</a>	EVOH > 1 % with any other tie layers, PA, PVDC, PVOH > 1 % Aluminium
	<b>Additives and Fillers</b>	Additives that are unavoidable in processing (stabilizers, antioxidants, lubricants, nucleating agents, peroxides) and non-foamed blend density remains ≤ 0.97 g/cm³. Mineral fillers (CaCO₃, talc) not increasing non-foamed blend density more than 0.97 g/cm³	Additives that are unavoidable in processing (stabilizers, antioxidants, lubricants, nucleating agents, peroxides) and non-foamed blend density remains between 0.97 and 1 g/cm³ (to be tested). Mineral fillers (CaCO₃, talc) leading to a non-foamed blend density between 0.97 and 1 g/cm³ (to be tested).	Additives changing the material density > 1 g/cm³. Flame-retardant additives, plasticizers, Bio-/oxo-/photodegradable additives
	<b>Laminating Adhesive</b>	Polyurethanes and water-based acrylics ≤ 3%; To be tested if in combination with other barrier material than EVOH or metallisation	Polyurethanes and water-based acrylics 3-5%; To be tested if in combination with other barrier material than EVOH or metallisation	Polyurethanes and water-based acrylics > 5%; Laminating adhesive specially developed for high thermal applications above boiling and/or for high chemical resistance (to be tested); Any other laminating adhesives (Epoxy, etc.)
<b>ATTACHMENTS</b>	<b>Closure Systems</b>	<a href="#">HDPE, LDPE, LLDPE, MDPE</a> <a href="#">PP ≤ 10 %</a>	<a href="#">PP &gt; 10 %</a> ; PET, PETG (all with a density > 1 g/cm³); Removable aluminium lidding	Non-PO and/or foams with density ≤ 1 g/cm³ Aluminium, Metal, PVC, PS, PLA****
	<b>Liners, Seals and Valves</b>	HDPE, LDPE, LLDPE, MDPE, TPO; TPS PO foamed; EVA	PP; PET, PETG (all with a density > 1 g/cm³); Removable silicon with a density > 1 g/cm³	Non-PO with density ≤ 1 g/cm³; Any other TPE; Aluminium, Metal, Foiled paper, PVC, PS, PLA****
	<b>Other Components</b>	HDPE, LDPE, LLDPE, MDPE	PP; PET, PETG (all with a density > 1 g/cm³)	Aluminium, PVC, glass components; PS, PLA**** Non-PO and/or foams with density ≤ 1 g/cm³; Foams with density ≤ 1 g/cm³
<b>DECORATION****</b>	<b>Label Materials</b>	PE	PP, PO (with density ≤ 1 g/cm³); PET, PETG (all with a density > 1 g/cm³) Paper without fibre loss, PO-foamed	Labels that hinder the recognition of the PE, Non-PO materials with density ≤ 1 g/cm³, Paper with fibre loss during recycling process, Aluminium; Metallised labels; PVC; PS, PLA****
	<b>Adhesives for Labels</b>	<a href="#">Releasable in the recycling process</a>	Non-releasable adhesive in the recycling process <a href="#">approved</a> by RecyClass in combination with filmic PO labels; <a href="#">Acrylic Emulsion; Hotmelt rubber</a>	Non releasable in the recycling process
	<b>In-Mould-Labels</b>	<a href="#">In-Mould-Labels in PE printed with ≤ 1 % of the total packaging</a> <a href="#">Releasable in the recycling process</a>	Any other in-mould labels in PE	Non-releasable in the recycling process in other materials than PO; Cardboard or paper in in-mould Labels
	<b>Sleeves</b>	PE; <a href="#">Self-separable plastic and cardboard sleeves</a> under mechanical stress ( <a href="#">sorting test</a> mandatory)	PO (with density ≤ 1 g/cm³), PET, PETG, PET-C, Cardboard sleeves without fibre loss ( <a href="#">sorting test</a> mandatory)	Sleeves that hinder the recognition of the PE; Non-PO materials with density ≤ 1 g/cm³; Cardboard sleeves with fibre loss during recycling process; Aluminium; Metallised sleeves; PVC; PS, PLA****
	<b>Inks</b>	Non-bleeding (Retentive)** inks compliant with <a href="#">EuPIA Charter</a> ; Inks & Lacquers for direct printing representing ≤ 1 % of the total packaging, not hindering NIR detection	More than 1 wt % direct printing	Bleeding inks**, Inks non-compliant with <a href="#">EuPIA Charter</a> ; PVC co- and terpolymers binders; any other chlorinated binders;
	<b>Other Decorative Technologies</b>	Laser marking	Electroplating on attachments (with density > 1 g/cm³) Cold transfer and hot stamping technologies not hindering NIR detection	Electroplating on attachments (with density ≤ 1 g/cm³)

Disclaimer: Use of recycled content does not impact the recyclability assessment.

\*\*Polymer resin can be either fossil- or bio-based, virgin or recycled. If different grades of the same polymer are present, weights should be cumulated

\*\*According to the QUICK TEST PROCEDURE FOR BLEEDING INKS PRINTED ON HDPE & PP CONTAINERS

\*\*\*Decorative technologies must not hinder the recognition of the underlying PE-polymer. Features as size, print, mass colouration and/or barrier might require to perform a Sorting Evaluation Protocol. Known misleading features are listed on the RecyClass Methodology and the following size

indications can be considered to ensure the recognition of PE:

- Size of non-PE surfaces on containers > 500 ml: ≤ 70% coverage

- Size of non-PE surfaces on containers ≤ 500 ml: ≤ 50% coverage

\*\*\*\* Due to inefficiencies in sink-float separation, limited market uptake, and constraints around certification validation