RecyClass

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*Umaras*

RECYCLASS TECHNOLOGY APPROVAL

*Brussels, 01 February 2022*
*Reviewed: Brussels, 19 December 2023*

DISCLAIMER

*RecyClass recognition applies only to Umaras 'Mildflex' technology reported in Annex I. The recyclability assessment therefore does not refer to the testing of a specific packaging using this barrier film. Any specific packaging using this film would need to be tested individually to demonstrate that the system of resin, adjuvants, label, closure, and printing conforms to the RecyClass Recyclability Evaluation Protocol for PE films, and that it is sorted in the PE flexible stream at the state -of-art sorting plants in Europe.*
*Publication of results of testing of this technology MUST clearly include all the conditions listed in the approval letter. Partial reporting of the conditions is forbidden.*
*Additionally, any change in the formulation of the technology must be communicated to the Technical Committee which will reassess the approval of the technology*.

The RecyClass PO films Technical Committee was requested to carry out an assessment of the technology 'Mildflex' by Umaras to verify its impact on the quality of recycled PE flexible packaging.

The technology is a LLDPE-based multilayer film with barrier properties conferred by a polyamide inner layer. The PA 6/6.6 copolymer (UBE NYLON 5034 FDX40) composing the structure at 20%wt is characterized by a low melting point and a low stiffness. Its compatibility is ensured by 13%wt LLDPE-based tie layers grafted with maleic anhydride (MAH). The film has been tested unprinted.

According to the results that were obtained from the laboratory test performed by Aimplas, carried out as per the Recyclability Evaluation Protocol for PE films, the 'Mildflex' technology is considered to be limited compatible with PE flexibles recycling.

Based on these results, RecyClass acknowledges that Umaras 'Mildflex' technology will have a limited impact on the current European PE flexibles recycling provided that PE flexible films using this technology are designed only under the following conditions[1]:

a) The PA used in the film structure is a PA 6/6.6 copolymer having the following properties[2]:
   - a melting point lower than 192°C,
   - a tensile modulus around 350-400 MPa,
   - a tensile elongation at break around 550-650%;

[1] **PE films designed under conditions other than those indicated need to be tested to assess their compliance with Recyclass Recyclability Evaluation Protocol for PE films.**

[2] All tests carried out dry as moulded.

b) The PA layer represents at maximum 20% in weight of the total film structure;
c) The PA layer is compatibilized with LLDPE-based tie layers grafted MAH (with MAH > 0,06%) and representing at minimum 13% in weight of the total film structure;
d) Any components or attachments to the packaging should be preferably made of clear PE;
e) Any additional component or features (inks, adhesives, …) of the packaging must be compliant with the corresponding RecyClass Design for Recycling Guidelines.

RecyClass concludes that Umaras multilayer structure 'Mildflex' technology as per current market conditions and knowledge, is limited compatible with the existing European industrial recycling processes for PE flexibles. The plastic generated by the recycling process may be used in high quality applications such as PE blown films up to 25%[3].

In regard to RecyClass Recyclability Certification, the present limited compatibility with PE flexibles recycling approval delivered to 'Midflex' technology, means that a package based on PE film containing the 'Midflex' technology, as mentioned in the aforementioned conditions, will be penalised with one Recyclability Class downgrade. Nevertheless, the amount of recyclable PE will impact the final Recyclability Class obtained during Recyclability Certification and should be kept above 95% or 90% in the final packaging to maximise chances to get a Recyclability Certificate with a Class B or C, respectively[4]. Also, it is noteworthy that the presence of additional packaging features, like inks or adhesives, could additionally impact the certification process.

It should be noteworthy that even if the use of 20% of a specific PA 6/6.6 is presently considered as limited compatible with recycling, the PE amount in the final packaging will be lower than 80%, thus negatively affecting the RecyClass recyclability class and rate of the packaging. Therefore, the RecyClass Technical Committee for PO films recommends to reduce as much as possible the amount of such PA in the multilayer structure to maximize the amount of PE in the film.

[3] Technology tested according to the RecyClass Recyclability Evaluation Protocol for PE films

[4] RecyClass Recyclability Certification



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*About RecyClass*

RecyClass is a non-profit, cross-industry initiative advancing recyclability, bringing transparency to the origin of plastic waste and establishing a harmonized approach toward recycled plastic calculation & traceability in Europe. RecyClass develops Recyclability Evaluation Protocols and scientific testing methods for innovative plastic packaging materials which serve as the base for the Design for Recycling Guidelines and the RecyClass Online Tool. RecyClass established Recyclability Certifications for plastic packaging, Recycling Process Certification and Recycled Plastics Traceability Certification for plastic products.

RecyClass – Plastic Future is Circular

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Annex I

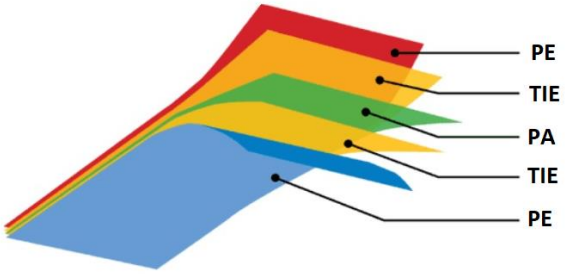


*Figure 1* 'Mildflex' *technology by Umaras used as multilayer structure*



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