RecyClass FOR BEGINNERS

Staying ahead of PPWR with RecyClass Methodology

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RecyClass Assesses, improves 66 and endorses the recyclability & recycled content in plastic packaging and plastic products

RecyClass

LEGALLY BOUNDING EUROPEAN TARGETS FOR PLASTICS



Recyclass | PPWR: RECYCLABILITY REQUIREMENTS

The PPWR sets recyclability requirements for all packaging in article 6 Design for Recycling}2030→ Methodology as implementing act
in 20282035Recycled at scale2035→ Methodology as implementing act
in 20302035

Recyclability assessment by 2030 is based on 3 performance grades (A, B, C)

RecyClass Steering Board agreed to revise the RecyClass Recyclability Methodology in 2 steps:

- Step 1: technical alignment (number of classes and %, as for article 6 of the PPWR)
- Step 2: legislative compliance in 2028, as soon as the implementing act is approved and published

RecyClass

RECYCLABILITY METHODOLOGY & CERTIFICATION

RecyClass | RECYCLASS AND THE PPWR (Article 6) א אר **By 2030** All packaging units must be 'designed for material recycling' Not В Δ recyclable ≥95% ≥80% ≥70% 95% 80% 70% <70% Cannot be **Can** be placed on the market placed on the market RecyClass **By 2035** Separately collected, sorted into specific streams and recycled at scale ABCDEF ABCDEF ABCDEF ABCDEF ABCDEF ≥90% ≥70% ≥95%

Not recyclable

RecyClass | RECYCLASS AND THE PPWR (Article 6)

PPWR A B C 295% >80% >70%

RecyClass



From April 1, RecyClass aligned the recyclability performance grading system with the one provided by the PPWR:

✓ The number of classes(reduced from 6 to 3)

✓ The % of recyclable plastic content attributed to each class

RECYCLABILITY CLASSES

RecyClass RecyClass

CLASS A

The packaging does not pose any recyclability issues and the recycled plastics can potentially feed a closed-loop scheme to be used in the same quality application.



CLASS B

The packaging has some minor recyclability issues that slightly affect the quality of the recycled plastic generated. However, majority of recycled plastics from this packaging can still potentially feed a closed loop.

RecyClass

CLASS C

The packaging presents some recyclability issues that affect the quality of the recycled plastics or lead to material losses during recycling. In the first case the recycled plastic could be used in a cascade open-loop scheme, whereas in the latter case the plastic could potentially feed a closed loop scheme.



NOT RECYCLABLE

The packaging has either significant design issues that highly affect its recyclability or imply large material losses or is lacking specific infrastructures for collection, sorting and recycling in EU27+3. In both cases, if not incinerated, the recycled plastic can only be fed into low-value applications (i.e. the packaging will be downcycled).

RECYCLASS METHODOLOGY

EXISTING RECYCLING STREAMS & SORTABILITY

2

RECYCLABLE PLASTIC CONTENT (95, 80, 70%)



DESIGN INCOMPATIBILITIES (DfR guidelines)

EASY-TO-EMPTY / EASY-TO-ACCESS INDEX

RecyClass | DESIGN FOR RECYCLING GUIDELINES

FULL COMPATIBILITY

Green column gathers the preferred design features, that guarantee the best recyclability and quality of the recyclate.



PET bottles (clear/light blue and coloured)



PE films (natural and coloured)

LIMITED COMPATIBILITY

Yellow column lists the second choices for each packaging feature, that have been tested or are known to slightly impact the recycling process and/or the quality of the recyclate.

LOW COMPATIBILITY

Red column classifies the detrimental and disqualifying features that should be avoided when designing a packaging, as strongly impacting the recycling and/or the quality of the recyclate.



PET thermoforms



PP films (natural and coloured)



HDPE containers & tubes (natural and coloured)



PS containers (natural and coloured)



PP containers & tubes (natural and coloured)



EPS fish boxes



HDPE & PP Crates & Pallets



EPS white goods

Recyclass | RECYCLABLE PLASTIC CONTENT

- Weight of barriers, coatings, mineral fillers, labels/sleeves, adhesives, printing inks, as well as any other components have to be considered.
- The higher the content of one polymer in the packaging, the higher its recyclability is (i.e. the quantity and quality of plastic effectively recycled).



Preliminary recyclability class is assigned



RecyClass | DESIGN FOR RECYCLING EVALUATION

RecyClass

Coloured HDPE Containers and Tubes

- Design for Recycling Guidelines are transposed in the RecyClass Online Tool
- Overall recyclability of a package is assessed

	FULL COMPATIBILITY	LIMITED COMPATIBILITY	NON-COMPATIBILITY
MATERIAL COMPOSITION (TOTAL AMOUNT OF PE & PP IN THE PACKAGING)	A >= 95%, B >= 80% and all packaging features are FULLY compatible with recycling	C >= 70% and all packaging features are FULLY compatible with recycling	Non-recyclable < 70% and all packaging features are FULLY compatible with recycling
DESCRIPTION (TEST PROTOCOL)	Materials that passed the testing protocols with no negative impact***	Materials that passed the testing protocols if certain conditions are met***	Materials that failed the testing protocols
(materials that have not been tested (yet), but are known to be acceptable in PE recycling	materials that have not been tested (yet), but pose a low risk of interfering with PE recycling	materials that have not been tested (yet), but pose a high risk of interfering wit PE recycling
DESCRIPTION (METHODOLOGY)	In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from A to B or from B to C	In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from C to non-recyclable	Non-recyclable
MATERIALS*	HDPE: Multilayer PE with HDPE prevalence (LDPE, LDPE, MDPE) 1012 <= 10 %, (full confiner or alignatic structure) 103 <= 5 %	PP == 10 % 5 % =TPBee 10 %	Madiageneet HDPC with PLA, PVC, PS, PET, PETG; 2013/2015/2015/2016/2015/ PP-2015/s142/documents/ TPO (containing rubber, e.g. EPDM)
COLOURS	All colours	Black inner layer and dark colours (NIR-detectable)	Non NIR-detectable colours
SIZE		Items compacted <= 5 cm	Items compacted <= 2 cm
PRODUCT RESIDUES (EASY TO EMPTY INDEX)	A if the index is < 5 %; B if the index is < 10 %	C if the index is < 15 %	Index is >= 15 %
BARRIER	$\label{eq:expectation} EVOH <= 6.0~\% + PE-g-MAH the layers with MAH > 0.1\%wt and EVOH the layers ratio <= 2; Fluorination technologies approved by Recyclass:SIOx Plasma Coating$	EVOH > 6.0 % + PE-g-MAH lie layers with MAH > 0.1%wt and EVOH lie layers ratio <= 2; EVOH <= 1 % with any other lie layers; <u>Plasma Fluorination</u> ; Metallisation; PVOH <= 1 %	EVOH > 1 % with any other tie layers; PA; PVDC; Aluminium; PVOH >1 %
ADDITIVES	Additives that are unavoidable in processing (stabilizers, antioxidants, lubricants, nucleating agents, peroxides) and density remains < $0.97\ g/cm^3$	Vineral fillers (CaCO3, talc) not increasing density more than 0,97 g/cm ³	Additives changing the material density > 1 g/cm²; Flame-retardant additives, plasticizers; Bio-/oxo-/photodegradable additives
LAMINATING ADHESIVES	Polyurethanes and water-based acrylics < 3 %; Laminating adhesives approved as fully compatible by RecyClass; To be tested if in combination with other barrier materials than EVOH and metallisation	Polyuerhanes and water-based acrylics 3-5 %; Laminating adhesives approved as limited compatible by RecyClass; ro be tested if in combination with other barrier materials than EVOH and metallisation	Polyurethanes and water-based acrylics > 5 %; Laminating adhesive specially developed for high thermal applications above boiling and/or for high chemical resistance (to be lessible). Any other laminating adhesives (Epoxy, etc.)
CLOSURE SYSTEM	HDPE: LDPE: LLDPE: MDPE	PP; PET; PETG; PLA; PS (all with a density > 1 g/cm³); Removable aluminium lidding	Non-PO and/or foams with density < 1 g/cm²; Aluminium; Metal; PVC
LINERS, SEALS AND VALVES	HDPE; LDPE; LLDPE; MDPE; TPO; TPS; Foamad P0; EVA	PP; PET, PETG, PLA, PS (all with a density > 1 g/cm³); Removable silicon with a density > 1 g/cm²;	Non-PO with density < 1 g/cm²; Any other TPE; Aluminium; Metal; Foiled paper; PVC
OTHER COMPONENTS	HDPE, LDPE, LLDPE, MDPE	PP: PET; PETG; PLA; PS all with density > 1 g/cm ²	Aluminium; PVC; Glass components; Foams with density < 1 g/cm ³
LABEL MATERIALS	PE	PP, PO (with density < 1 g/cm²); PET, PETG, PLA, PS (all with density > 1 g/cm²); Paper without fibrolos; 9-O-foamed;	Labels that hinder the recognition of the PE: Non PO-materials with density < 1 g/cm ² ; Paper with fibreloss during recycling process; Aluminium; Netallised labels; PVC
ADHESIVES FOR LABELS	Releasable in the recycling process	Non-releasable adhesive approved by RecyClass in combination with filmic PO labels; <u>Acrylic emulsion;</u> Hotmelt rubber	Non-releasable in the recycling process
IN-MOULD-LABELS	In-Mould-Labels in PE printed with < 1 wt% of the total packaging; Releasable in the recycling process	Any other In-Mould-Labels in PE	Non-releasable in the recycling process in other materials than PO; Cardboard or paper in In-Mould Labels
SLEEVES	PE: Self-separable plastic and cardiboard sleeves under mechanical pressure (sorting test mandatory)	PO (with density <1 g/cm ²); PET, PETC, PETC, PLA, PS (all with density >1 g/cm ²); Cardboard sleeves without fiberloss (<u>sorting test</u> nandatory)	Sleeves that hinder the recognition of the PE; Non PO-materials with density < 1 g/cm ² ; Cardboard sleeves with fibroises during recycling process; Aluminium; Meta
INKS	Non-bleeding Inks compliant with EuPIA Exclusion Policy: Inks & lacquer for direct printing representing < 1 wt% of the total packaging, not hinde	t printing (to be tested)	Bleeding Inks; Inks non-compliant with EuPIA Exclusion Policy; PVC co- and therophymer binders; any other chlorinated binders
OTHER DECORATIVE TECHNOLOGIES	Laser marking	chments (with density > 1 g/cm ³);	Electroplating on attachments (with density < 1 g/cm ³)







RecyClass | product leftover check

- Presence of a residual product content in packaging affects negatively its recyclability; a packaging which is designed to be emptied easily is more recyclable than the one retaining significant quantities of the product.
- For a package that contains liquids, creams, gels or pasty products the easy-to-empty / easy-to-access index must be calculated.

CALCULATION METHOD



W = weight of a fully empty packaging (without product inside)
Pf = declared net weight of content (in case of volume it must be converted in weight)
Pe = average weight of empty packaging after normal use, in minimum 10 emptying tests.

RESULTS:

- ✓ More than 5% = -1 class
- ✓ More than 10% = -2 classes
- ✓ Further loss of a class with each increase of 5% in the calculated index

RecyClass | How TO GET A RECYCLASS CERTIFICATION



RecyClass

RECYCLABILITY CERTIFICATES

RecyClass

DESIGN-FOR-RECYCLING CERTIFICATE

THIS CERTIFIES THAT PRODUCT NAME HDPE Bottle **BRAND NAME**

LEGAL COMPANY NAME AND COMPANY ADRESS

The product and equivalent products listed in Annex I were assessed and certified according to RecyClass Recyclability Methodology (version 3.0) and Design for Recycling Guidelines (Jan. 2025), hereby obtaining the following recyclability class:

RecyClass

RECYCLABILITY

XX%

RECYCLABLE PLASTIC CONTENT

The value represents the proportion of plastic in the packaging that is recoverable and valuable for the recycling stream.



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RecyClass

RECYCLABILITY CERTIFICATE

THIS CERTIFIES THAT ENTER PRODUCT NAME ENTER PACKAGING DESCRIPTION AND MAIN POLYMER ENTER BRAND

LEGAL COMPANY NAME AND COMPANY ADRESS

The product and equivalent products listed in Annex I were assessed and certified according to RecyClass Recyclability Methodology (version 3.0) and Design for Recycling Guidelines (Jan. 2025), hereby obtaining the following recyclability class:

RecyClass

RECYCLABILITY



RECYCLABLE PLASTIC CONTENT The value represents the proportion of plastic in the packaging that is recoverable and valuable for the recycling stream.

The certificate and its result are valid for:



RecyClass CERTIFICATE OF NON-COMPLIANCE

Recyclability Evaluation

assessed the recyclability of the product described underneath. The analysis was done conform to the RecyClass Recyclability Methodology (version 3.0) and the Design for Recycling Guidelines (Jan. 2025), Based on the results of our judgement we evaluated the product as being non-recyclable.

Therefore, we are providing this statement of non-compliance. Please note that this is not a certificate and cannot be used to make any claims regarding the recyclability of the packaging. Kindly refer to the Use of Claims Guidgneeg available on the RecyClass velocite for recommendations on best practices for making claims.

DELIVERED Name compo Address com	TO: Iny pany	PACKAGING (includi identification name, main polymer):	ng the product , description and
RESULT	We confirm that the produc recycling technologies com THE RECYCLASS RE(AS NON-RECYCLABL	t we have assessed is not compatible w monly used at industrial scale in the rec CYCLABILITY OF THIS PRODU .E.	ith readily available sorting & ycling sector in Europe.
DISCLAIMER	This statement of non-com use of any claims on the n RecyClass. To use the recycl is the final packaging linclu recycling system and must This letter of non-compliant report.	pliance does not allow the use of the R expetibility abould follow the Use of C ability logo, you must submit the final iding its decorative elements and prod obtain a positive evaluation autoome. cs is valid until xx/xx/2022x, three years e	ecyClass recyclability logo. The Jaims Guidence developed by acclaging for certification, as in uct-residue) that will enter the fter the release of the audit
.Audit, Report, and Eva	Juation Registration.Code:	Click on icon to add Certification Logo	CERTIFIED BY:

XXX-30X-30X	Click on icon to add Certification Logo	NAME OF THE AUDITOR
Date of issue of Letter: XX/XX/XXXXXX		Title the auditor
Date of expiration of Letter: 30(/30(/300)		CERTIFICATION NAME. Certification address
*Validity conditions and terms of use may be found in the Audit Scheme documents.		



Together with the Recycling Claims Taskforce, RecyClass developed a series of documents to monitor and guide communications and claims on products recyclability and use of recycled content.

The guidance details when and how to use RecyClass claims and logos by certified companies and products for:

- Technology Approval
- Letter of Compatibility
- Design-for-Recycling Certification
- Recyclability Certification



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RECYCLABILITY MARKS

























RecyClass

RECYCLABILITY EVALUATION CASE STUDIES

RecyClass | Case study: PET BOTTLE



Packaging:Clear PET bottle				
	components	density , g/cm ³	weight, g	% TOTAL
	PET	1,38	12,3200	88,00%
	PE label	0,93	0,3780	2,70%
Padu	PU based inks		0,0280	0,20%
Βοάγ	Water-soluble adhesive	-	0,0140	0,10%
		-		0,00%
		-		0,00%
	PP	0,93	1,2600	9,00%
Cap		-		0,00%
		-		0,00%
Total			14,0000	100,00%

RecyClass | 1st Step Suitability

The RecyClass tool is only suitable for packaging which:

- is made of **plastic**
- is free from hazardous substances
- does not consist of bio-or oxo-degradable plastics

Plastic packaging must be detectable using state-of-the-art sorting technology.

The RecyClass Tool defines packaging as made of plastic when:

- it consists predominantly of plastics, by weight
- more than 50% of the surface is plastic
- and if present, an existing aluminium layer is not thicker than 5 µm (in case of a multilayer film).

The packaging is suitable for the analysis







2nd Step Existence of Recycling Stream in Europe





Recycling



The packaging is collected, sorted, and recycled in the geographical area of interest.





RecyClass | 3rd Step Sortability evaluation

Sorting is a key step in evaluating recyclability. Following is a list of items making the sortability of your packaging complicated. Please, select one or more items from the list in case the features represent your packaging.

- Size: < 4 cm (compacted) or > 5 L content
- Large labels (>50% covering for <500 ml and >70% covering for >500 ml)
- Full body sleeves
- Perforated full body sleeves
- Multi-layer structures
- Metallisation
- Non NIR detectable colours (also when dark colours used for internal layers)
- Printing covering larger than 50% of the surface and/or use of dark colours
- Different types of plastic used on front and back sides
- Different types of plastic (rigids and flexibles) used in the package
- Round shape, very rigid and hard to compact

No need to perform a sorting test







RecyClass 4th Step Recyclable Plastic Content Evaluation



Does your bottle contain any polyolefins (PE and/or PP) components (e.g., closure, label, sleeve)? (?)

Yes O No

In which quantity?

1,638 ‡ grams



RecyClass 5th Step Design for Recycling Incompatibilities

In this area your package is checked for incompatibilities, which influence the efficiency of recycling. Please analyse the Design for Recycling Guidelines for your packaging.

Possible changes in interim result from Question area 1:

- at least 1 x area answered LIMITED COMPATIBILITY (-) = downgraded by 1 class
- at least 1 x area answered DISQUALIFYING (---) or (!) = disqualified

The downgrading is evaluated considering the weight percentage of the components, in relation to the total weight of the packaging.

No disqualifying items. The PP cap floats, and it is recovered as by-product, as well as the PE label because the watersoluble adhesive allows the PE label to detach from the bottle.

INTERIM RESULT:

The interim result based on the answers selected in Part 2: Design for Recycling Incompatibilities has led to:



RecyClass 6th Step Easy to Empty Index

Will your packaging be filled in?

Yes () No

Is your packaging rigid and designed for commercial and/or industrial applications (B2B)?

O Yes No

What is the net weight of your package without content (W)?

14 grams

What is the net weight of the content (Pf)?

500 grams

What is the weight of the emptied packaging (Pe: 10 test values)? Toot #1

Test #1	14	grams	
Test #2	14,2	grams	
Test #3	14,3	grams	
Test #4	14,2	grams	
Test #5	14,4	grams	
Test #6	14,6	grams	
Test #7	14,7	grams	
Test #8	14,2	grams	
Test #9	14,3	grams	
Test #10	14,8 🖕	grams	

Your index: 0.074 INTERIM RESULT: The interim result based on the data provided in Part 3: 'Easy-to-empty'/'Easyto-access' index has led to:

RecyClass |

Recyclability Report

Thank you for using the RecyClass analysis tool.

YOU HAVE SUCCESSFULLY COMPLETED YOUR ANALYSIS!

DOWNLOAD YOUR ANALYSIS
SAVE THE ANALYSIS AND DUPLICATE
START NEW ANALYSIS

Need more information regarding your result? <u>Contact our expert</u> to obtain a RecyClass report expertchecked.

RecyClass

Analysis done by

Name of the package:	RecyClass Bottle
Your comments:	-
Date:	2025-04-23 16:22:18
Version:	v.3.0
Suitability:	The product is suitable for this analysi
Type of packaging:	PET transparent clear/ light blue bottle

RESULTS OVERVIEW





Satisfied with your self-assessment?

Get certified by our recognized Certification Bodies and claim the recyclability of your packaging.

GET CERTIFIED

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RecyClass | Case study: PE POUCH



Packaging:Clear PE Pouch				
	components	density , g/cm ³	weight, g	% TOTAL
	LDPE	0,93	8,3340	92,60%
Body	EVOH	-	0,3600	4,00%
	PU based inks	-	0,2700	3,00%
	Masterbatch-PE carrier	-	0,0225	0,25%
	Masterbatch-TiO2	-	0,0135	0,15%
Total			9,0000	100,00%

RecyClass | 1st Step Suitability

The RecyClass tool is only suitable for packaging which:

- is made of plastic
- is free from hazardous substances
- does not consist of bio-or oxo-degradable plastics

Plastic packaging must be detectable using state-of-the-art sorting technology.

The RecyClass Tool defines packaging as made of plastic when:

- it consists predominantly of plastics, by weight
- more than 50% of the surface is plastic
- and if present, an existing aluminium layer is not thicker than 5 µm (in case of a multilayer film).

The packaging is suitable for the analysis







2nd Step Existence of Recycling Stream in Europe



The packaging is collected, sorted, and recycled in at least in one Country in the geographical are of interest







RecyClass 3rd Step Sortability evaluation

Sorting is a key step in evaluating recyclability. Following is a list of items making the sortability of your packaging complicated. Please, select one or more items from the list in case the features represent your packaging.

- Size: < 4 cm (compacted) or > 5 L content
- Large labels (>50% covering for <500 ml and >70% covering for >500 ml)
- Full body sleeves
- Perforated full body sleeves
- Multi-layer structures
- Metallisation
- Non NIR detectable colours (also when dark colours used for internal layers)
- Printing covering larger than 50% of the surface and/or use of dark colours
- Different types of plastic used on front and back sides
- Different types of plastic (rigids and flexibles) used in the package
- Round shape, very rigid and hard to compact



No need to perform a sorting test





RecyClass 4th Step Recyclable Plastic Content Evaluation



RecyClass

5th Step Design for Recycling Incompatibilities

In this area your package is checked for incompatibilities, which influence the efficiency of recycling. Please analyse the <u>Design for Recycling Guidelines</u> for your packaging.

Possible changes in interim result from Question area 1:

- at least 1 x area answered LIMITED COMPATIBILITY (-) = downgraded by 1 class
- at least 1 x area answered DISQUALIFYING (---) or (!) = disqualified

The downgrading is evaluated considering the weight percentage of the components, in relation to the total weight of the packaging.

EVOH and direct printing will affect the recyclate quality. These features are indeed reported as limited compatible on the DfR guidelines and therefore penalize the recyclability assessment of the pouch by 1 class.



INTERIM RESULT:

The interim result based on the answers selected in **Part 2: Design for Recycling Incompatibilities** has led to:



Will your packaging be filled in?

Yes O No

Is your packaging rigid and designed for commercial and/or industrial applications (B2B)?

No O Yes

What is the net weight of your package without content (W)?

9

grams

What is the net weight of the content (Pf)?

200 grams

RecyClass | 6th Step Easy to Empty Index

What is the weight of the emptied packaging (Pe: 10 test values)?



Your index: 0.2205

INTERIM RESULT:

The interim result based on the data provided in Part 3: 'Easy-to-empty'/'Easyto-access' index has led to:



RecyClass |

Recyclability Report

Thank you for using the RecyClass analysis tool.

YOU HAVE SUCCESSFULLY COMPLETED YOUR ANALYSIS!

DOWNLOAD YOUR ANALYSIS
SAVE THE ANALYSIS AND DUPLICATE

+ START NEW ANALYSIS

Need more information regarding your result? <u>Contact our expert</u> to obtain a RecyClass report expertchecked.

RecyClass

Analysis done by Gianmarco Sabellico

Name of the package:	RecyClass Clear PE Pouch
Your comments:	-
Date:	2025-04-29 11:59:16
Version:	v.3.0
Suitability:	The product is suitable for this analysis
Type of packaging:	PE transparent flexible film

RESULTS OVERVIEW



IMPORTANT NOTE: The analytical result of the RecyClass tool is not a certificate. If you are interested in obtaining a certificate, please contact us or visit the website. Please keep in mind that these self-assessment results might differ from the certification conducted by trained and recognized Certification Bodies.

RecyClass

Satisfied with your self-assessment?

Get certified by our recognized Certification Bodies and claim the recyclability of your packaging.

GET CERTIFIED

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KEY TAKEAWAYS

- Packaging Recyclability is measurable with classes, A, B and C
- **Recyclability Certifications** is accessible to all companies placing plastic packaging, covered by RecyClass Design for Recycling Guidelines, on the European market.
- **RecyClass Online Tool** allows companies to self-assess their packaging before going through certification
- **Third-party Audits** operated by Certification Bodies recognised by RecyClass, guarantee the robustness and reliability of the assessments
- **RecyClass Certifications** allows companies to **claim recyclability** of plastic packaging at the European level and to **use RecyClass marks**

RecyClass FOR BEGINNERS

Questions & Answers

Use the Q&A box at the top-right corner of your screen

GET IN TOUCH WITH US!

info@recyclass.eu www.recyclass.eu

RecyClass | UPCOMING WEBINARS

RecyClass for Beginners

May 21: RecyClass for Beginners: Tracing Recycled Plastics in Food Contact Packaging





All presentations are published on the <u>RecyClass website</u>. Science behind Recyclability & RecyClass for Beginners sessions are <u>recorded</u>.



Invite your colleagues to register to learn more about RecyClass & circular plastics!

RecyClass FOR BEGINNERS

Thank you for participating!

Join the upcoming RecyClass webinars: www.recyclass.eu/events

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