

Alimac

RECYCLASS TECHNOLOGY APPROVAL

Brussels, 08 March 2024

DISCLAIMER

RecyClass recognition applies only to Alimac 'Carry Handle Tape C705 HL – Standard beverage' technology reported in Annex I. The recyclability assessment therefore does not refer to the testing of a specific packaging using this technology. Any specific packaging using this technology would need to be tested individually to demonstrate that the system of resin, adjuvants, label, closure, and printing conforms to the RecyClass Recyclability Evaluation Protocol for PE films, and that it is sorted in the PE flexible stream at the state-of-art sorting plants in Europe.

Publication of results of testing of this technology MUST clearly include all the conditions listed in the approval letter. Partial reporting of the conditions is forbidden.

Additionally, any change in the formulation of the technology must be communicated to the Technical Committee which will reassess the approval of the technology.

The RecyClass PO films Technical Committee was requested to carry out an assessment of the technology 'Carry Handle Tape C705 HL – Standard beverage' by Alimac to verify its impact on the quality of recycled PE flexible packaging.

The technology tested is a PE-shrinkable film (LLDPE/LDPE mixture) with MOPE handle glued on top of it. The handle represents 5 % of the total weight of the packaging, including 1 wt% of hotmelt adhesives and 0.05 wt% of inks.

According to the results that were obtained from the laboratory test performed by Proplast, carried out as per the Recyclability Evaluation Protocol for PE films, the 'Carry Handle Tape C705 HL – Standard beverage' technology is **fully compatible with natural and coloured PE flexibles recycling.**

Based on these results, RecyClass acknowledges that Alimac 'Carry Handle Tape C705 HL – Standard beverage' technology will have no negative impact on the current European PE flexibles recycling provided that PE flexible films using this technology are designed only under the following conditions¹:

- a) The density of the PE film is below 0.97 g/cm³;
- b) The 'C705 HL PE-based carry handle standard case' represents 5 % of the total weight of the film, or less;
- c) The hotmelt adhesive is Styrene Isoprene Styrene (SIS)-based and represents 1.06 wt%, or less;

¹ PE films designed under conditions other than those indicated need to be tested to assess their compliance with Recyclclass Recyclability Evaluation Protocol for PE films.

- d) The ink is NC-based and represents 0.05 % of the total weight of the packaging, or less;
- e) Any additional component or feature of the packaging must be compliant with the corresponding RecyClass Design for Recycling Guidelines².

RecyClass concludes that Alimac 'Carry Handle Tape C705 HL – Standard beverage' technology as per current market conditions and knowledge, is fully compatible with the existing European industrial recycling processes for PE flexibles. The plastic generated by the recycling process may be used in high quality applications such as PE blown films up to 25 %³.

In regard to RecyClass Recyclability Certification, the full compatibility with PE flexibles recycling delivered to 'Carry Handle Tape C705 HL – Standard beverage' technology, means that a package based on PE film containing this technology, as mentioned in the aforementioned conditions, will not be penalised with a recyclability class downgrade. Nevertheless, the amount of recyclable PE will impact the final recyclability class obtained during Recyclability Certification and should be kept above 95 % or 90 % in the final packaging to maximise chances to get a Recyclability Certificate with a Class A or B, respectively⁴. Also, it is noteworthy that the presence of additional packaging features, like more decorations or barrier material, could additionally impact the certification process.

About RecyClass

RecyClass is a non-profit, cross-industry initiative advancing recyclability, bringing transparency to the origin of plastic waste and establishing a harmonized approach toward recycled plastic calculation & traceability in Europe. RecyClass develops Recyclability Evaluation Protocols and scientific testing methods for innovative plastic packaging materials which serve as the base for the Design for Recycling Guidelines and the RecyClass Online Tool. RecyClass established Recyclability Certifications for plastic packaging, Recycling Process Certification and Recycled Plastics Traceability Certification for plastic products.

[RecyClass – Plastic Future is Circular](#)

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² [Design for Recycling Guidelines - RecyClass](#)

³ Technology tested according to the RecyClass [Recyclability Evaluation Protocol for PE films](#)

⁴ [RecyClass Recyclability Certification](#)

Annex I



Figure 1. 'Carry Handle Tape C705 HL – Standard beverage' technology by Alimac.