

SAES Coated Films

RECYCLASS TECHNOLOGY APPROVAL

Brussels, 05 December 2022

DISCLAIMER

RecyClass recognition applies only to SAES Coated Films 'Coathink®' technology reported in Annex I. The recyclability assessment therefore does not refer to the testing of a specific packaging using this barrier coating. Any specific packaging using this barrier coating would need to be tested individually to demonstrate that the system of resin, adjuvants, label, closure, and printing conforms to the RecyClass Recyclability Evaluation Protocol for PE films, and that it is sorted in the PE flexible stream at the state-of-art sorting plants in Europe.

Publication of results of testing of this technology MUST clearly include all the conditions listed in the approval letter. Partial reporting of the conditions is forbidden.

Additionally, any change in the formulation of the technology must be communicated to the Technical Committee which will reassess the approval of the technology.

The RecyClass PO films Technical Committee was requested to carry out an assessment of the technology 'Coathink®' by SAES Coated Films to verify its impact on the quality of recycled PE flexible packaging.

The technology is a water-based coating deposited on an MDO-PE film to achieve high oxygen barrier properties conferred by a formulation containing PVOH. The tested structure consisted in an MDO-PE film coated with the 'Coathink®' coating, laminated onto LDPE. The barrier coating represents 0.9% of the total weight of the laminate and is placed in contact with a solvent-free aromatic polyurethane based laminating adhesive previously approved by RecyClass¹. The laminating adhesive represents 1.5% of the total weight of the film. The laminate has been tested unprinted.

According to the results that were obtained from the laboratory test by Aimplas, carried out as per the Recyclability Evaluation Protocol for PE films, the 'Coathink®' technology is considered to be **limited compatible with coloured PE flexibles recycling**.

Based on these results, RecyClass acknowledges that SAES Coated Films 'Coathink®' technology will have a limited impact on the current European coloured PE flexibles recycling provided that PE flexible films using this technology are designed only under the following conditions²:

¹ [Bostik SF10M Approval Letter](#)

² PE films designed under conditions other than those indicated need to be tested to assess their compliance with Recyclass Recyclability Evaluation Protocol for PE films.

- a) The density of the PE laminate is below 0.97 g/cm³;
- b) The 'Coathink®' coating, containing PVOH, represents 0.9% of the total weight of the laminate, or less;
- c) The solvent-free aromatic based polyurethane laminating adhesives represents 1.5% of the total weight of the packaging, or less;
- d) Applied printing technology is compatible with recycling; since several printing options are possible, it is the responsibility of the end-user to choose an appropriate combination of inks and printing process to ensure that:
 - i. the inks are non-bleeding;
 - ii. the inks comply with the European Legislation (e.g. Packaging and Packaging Waste Directive on the heavy metal concentration levels) and are EUPIA compliant;
 - iii. direct printing is limited as much as possible;

RecyClass concludes that SAES Coated Films barrier coating 'Coathink®' technology as per current market conditions and knowledge, is limited compatible with the existing European industrial recycling processes for coloured PE flexibles. The plastic generated by the recycling process may be used in high quality applications such as PE blown films up to 25%³.

In regard to RecyClass Recyclability Certification, the present limited compatibility with coloured PE flexibles recycling approval delivered to 'Coathink®' technology, means that a coloured package based on PE film containing the 'Coathink®' technology, as mentioned in the aforementioned conditions, will be penalised with one Recyclability Class downgrade. Nevertheless, the amount of recyclable PE will impact the final Recyclability Class obtained during Recyclability Certification⁴. Also, it should be noteworthy that the presence of additional packaging features could impact the certification process.

About RecyClass

RecyClass is a non-profit, cross-industry initiative advancing recyclability, bringing transparency to the origin of plastic waste and establishing a harmonized approach toward recycled plastic calculation & traceability in Europe. RecyClass develops Recyclability Evaluation Protocols and scientific testing methods for innovative plastic packaging materials which serve as the base for the Design for Recycling Guidelines and the RecyClass Online Tool. RecyClass established Recyclability Certifications for plastic packaging, Recycling Process Certification and Recycled Plastics Traceability Certification for plastic products.

[RecyClass – Plastic Future is Circular](#)

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³ Technology tested according to the RecyClass [Recyclability Evaluation Protocol for PE films](#)

⁴ [RecyClass Recyclability Certification](#)

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Annex I

Full PE laminate

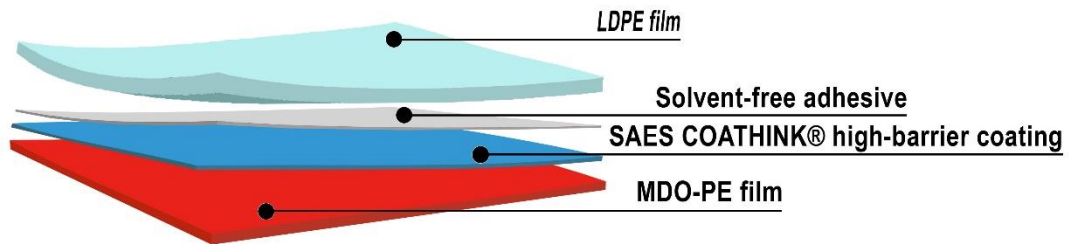


Figure 1 'Coathink®' technology by SAES Coated Films used as barrier coating