



Welcome to the *RecyClass Unwrapped* webinar

Moderated by
Achim Grefenstein | Senior Vice President Group
R&D | Constantia Flexibles GmbH

RecyClass

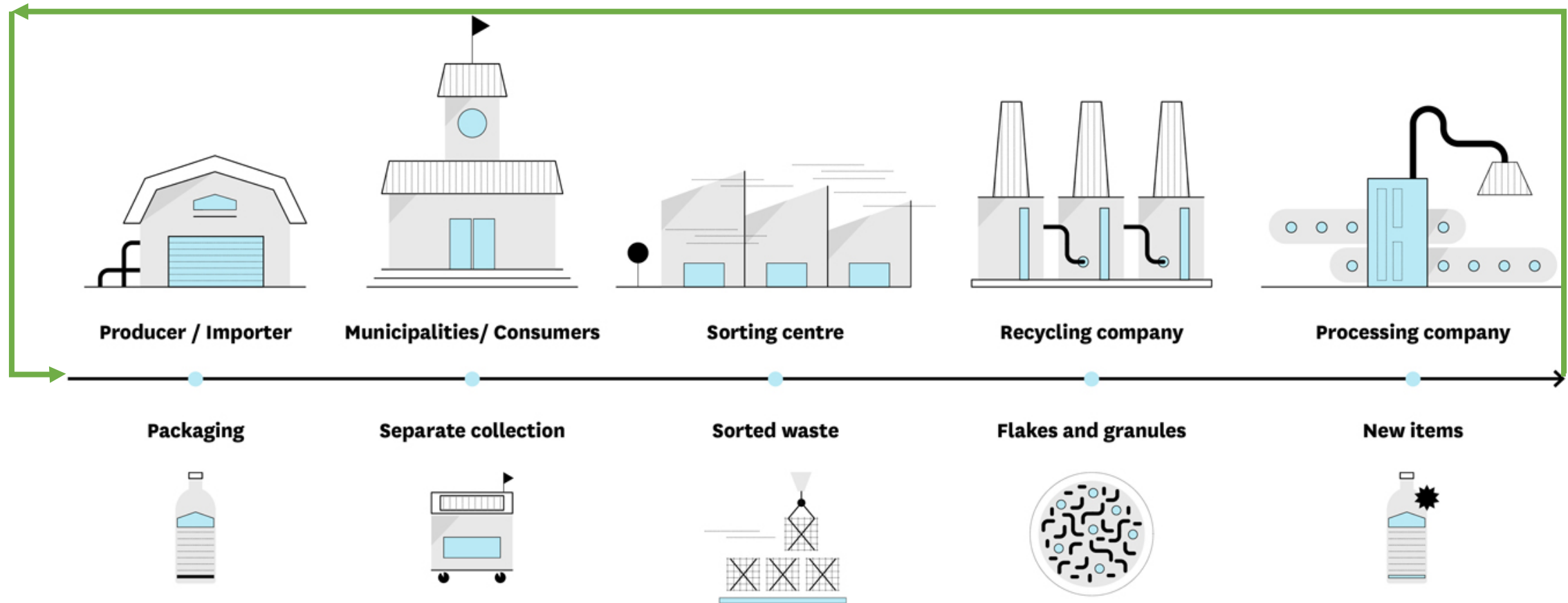
RecyClass Unwrapped Webinar

Recyclability Methodology

Fabrizio di Gregorio



Recycling is possible only if the supply chain exists



What does recyclability mean?



1. The product must be **made with a plastic that is collected** for recycling, has market value and/or is supported by a legislatively mandated program.
2. The product must be **sorted and aggregated into defined streams** for recycling processes.
3. The product **can be processed and reclaimed/recycled** with commercial recycling processes.
4. The recycled plastic becomes a raw material that **is used in the production of new products.**

What does CIRCULARITY mean?

‘A circular economy is one that is restorative and regenerative by design and **aims to keep products, components and materials at their highest utility and value at all times**’ (MacArthur, 2015)

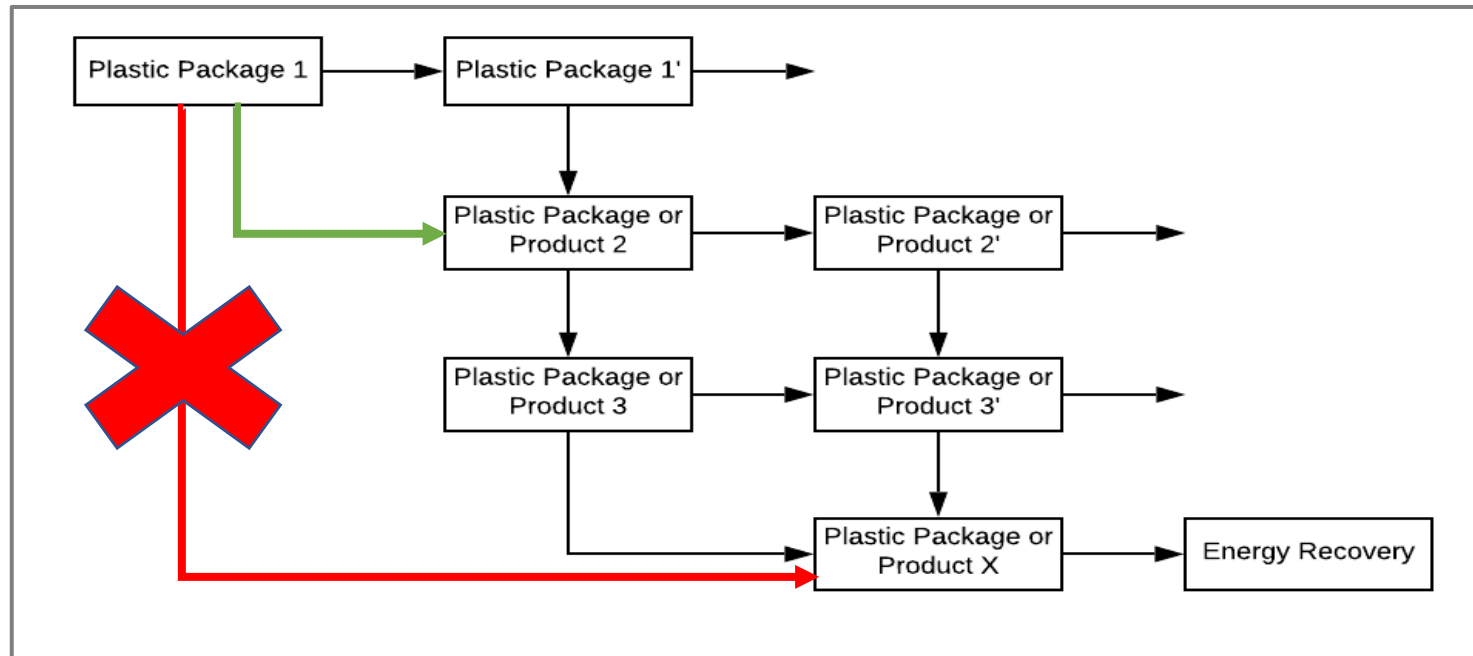


RecyClass

What does CIRCULARITY mean?

‘A circular economy is one that is restorative and regenerative by design and **aims to keep products, components and materials at their highest utility and value at all times**’ (MacArthur, 2015)

There are cases where functionality requirements make certain packaging hard to be designed for closed-loop recycling systems. However, design choices leading to the longer multiple-step cascaded recycling must be favoured.



How to claim recyclability with RecyClass?

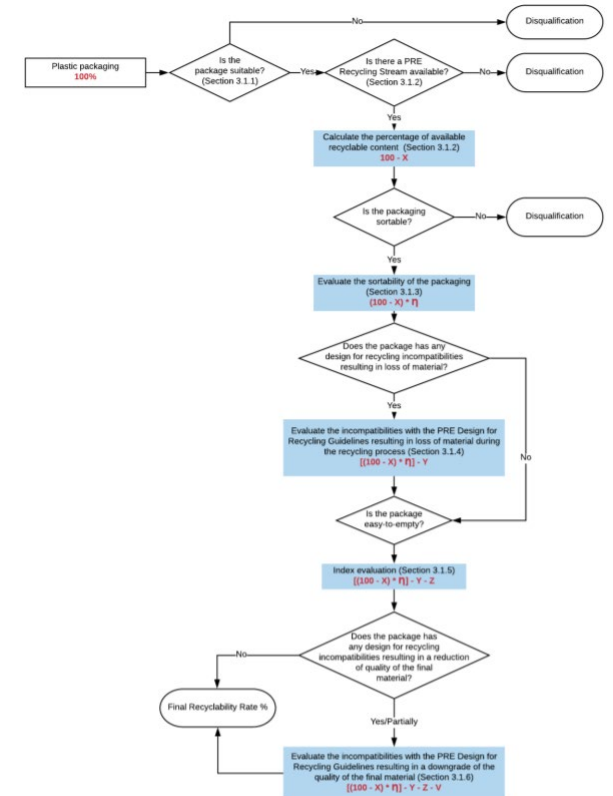
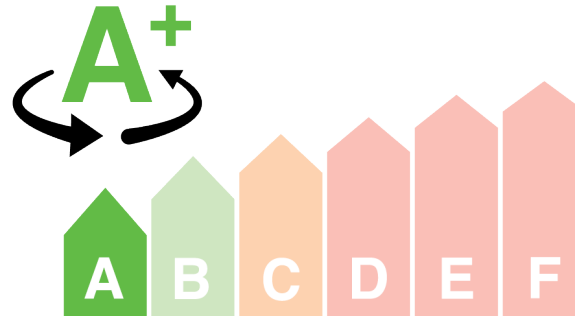
Design for Recycling Guidelines

RecyClass Tool

Recyclability Certification

	PE Transparent Flexible Films		
	YES - FULL COMPATIBILITY A-B *	CONDITIONAL - LIMITED COMPATIBILITY B-C *	NO - LOW COMPATIBILITY D-E-F *
	Materials that passed the testing protocols with no negative impact OR materials that have not been tested (yet), but are known to be acceptable in PE recycling	Materials that passed the testing protocols if certain conditions are met OR materials that have not been tested (yet), but pose a low risk of interfering with PE recycling	Materials that failed the testing protocols OR materials that have not been tested (yet), but pose a high risk of interfering with PE recycling
Film	PE-LD, PE-LLD, PE-HD	multi-layer PE/PP	any other polymer (ex. PET, PVC, etc.)
Colours	unpigmented, transparent	light colours, translucent colours	dark colours, black, carbon black
Barrier	barrier in the polymer matrix, SiOx and AlOx without additional coatings	< 2% EVOH (in polyolefin combination film); metallized layers without coatings; EcoLen High Plus; VO+ LLDPE	> 2% EVOH (in polyolefin combination film); barrier layer PVC, PVDC, PA, any other barrier layer; foaming agents used as expandant chemical agents; aluminium
Additives			Bio-toxo-photodegradable additives, additives concentration > 0.01 g/cm ²
Closure Systems	PE-LD, PE-LLD, PE-HD	PP, PET, PETG, PS, PLA	metal, aluminium, PVC, non PO or foams with density < 1 g/cm ³
Linens, Seals and Valves	PE-LD, PE-LLD, PE-HD	PP, PET, PETG, PS, PLA, removable aluminium fasteners	metal, aluminium, PVC, foiled paper, non PO or foams with density < 1 g/cm ³
Labels	PE	PP, paper labels without fibrous	metallized labels, any other, paper labels with fibrous
Adhesives for labels	Water soluble or water-releasable at less than 60°C		Adhesives non-soluble in water or non-releasable in water at less than 60°C
Inks	no inks	Non-toxic (according to EUPA guidelines)	Inks that bleed; Toxic or hazardous inks
Direct Printing	Laser marked print; Printed production or expiry date	printing covering < 50% **	printing covering > 50% **
Other Attachments	PE-LD, PE-LLD, PE-HD	PP, PET, PETG, PS, PLA	metal, aluminium, PVC, paper, foams with density < 1 g/cm ³

* Class ranking resulting by the RecyClass assessment. B class is reported two times because of the 90-95% amount of PE in the packaging or because of slight incompatibilities in the design
** temporary solution



- The DfR Guidelines are transposed to the tool.
- The overall recyclability of the finished package can be assessed.

- Recyclability **Self-Assessment**
- Recyclability Expert-checked

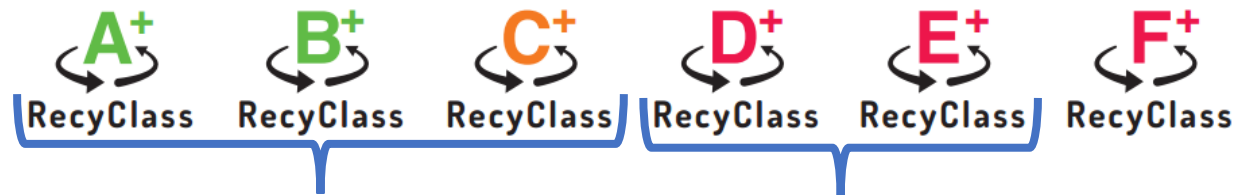
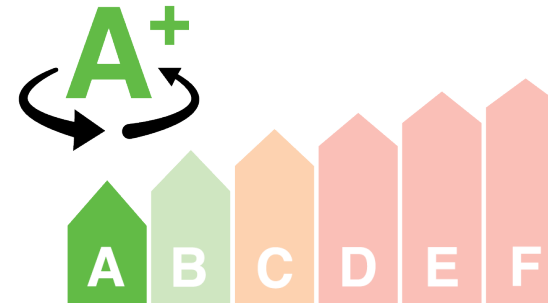
RecyClass

What is the RecyClass tool?

- A tool that ranks the recyclability of a plastic packaging
- It evaluates the package recyclability given the existing recycling streams.



- It gives indications to the user about precise critical points to be improved.



CIRCULAR

NOT CIRCULAR

RecyClass

Packaging composition (prerequisite)

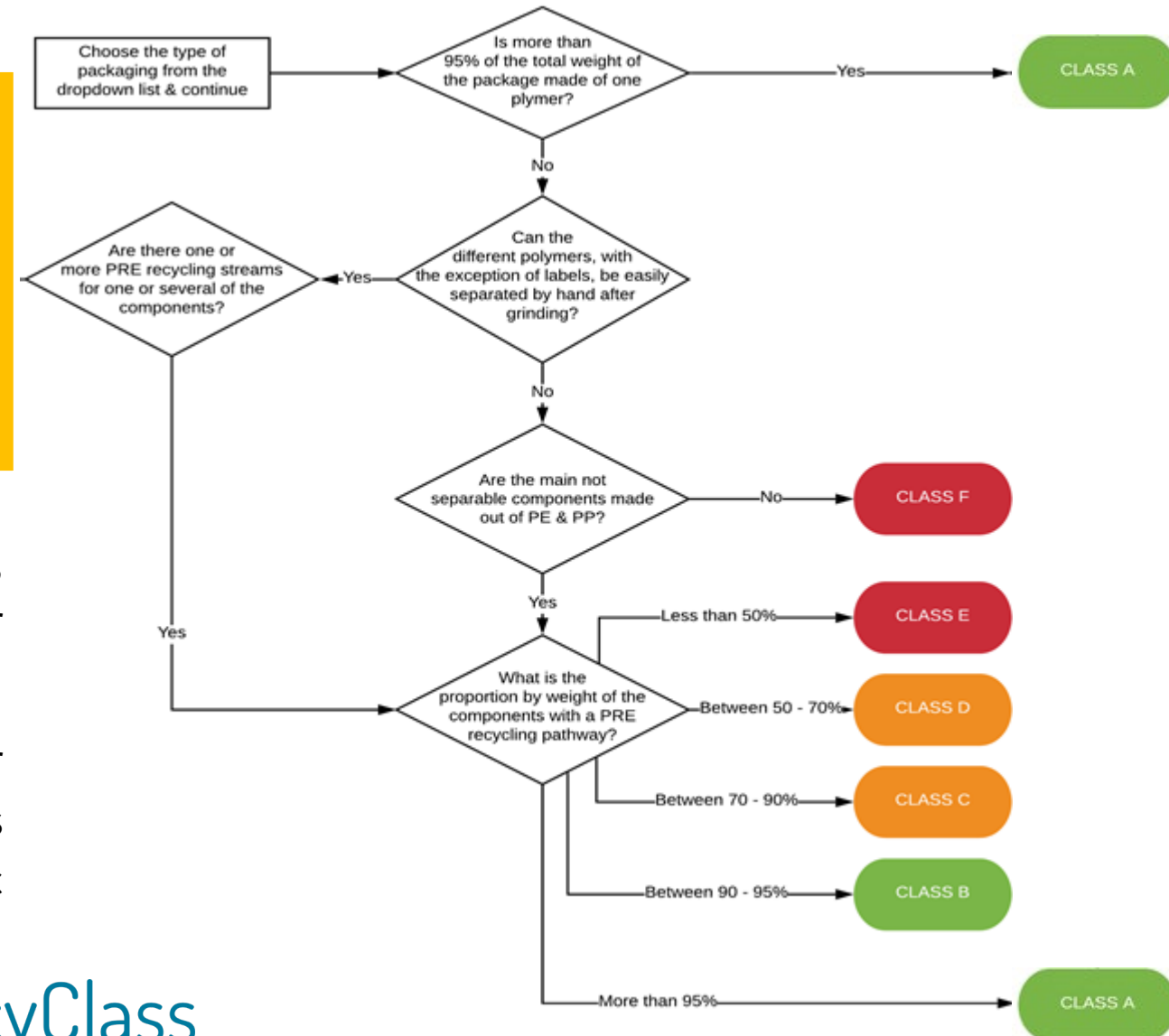


It is based on different areas of questioning.

- General questions (packaging composition)
- Incompatibilities (DfR guidelines)
- % of recycled plastics content
- Easy-to-empty / Easy-to-access index
- REACH Compliance

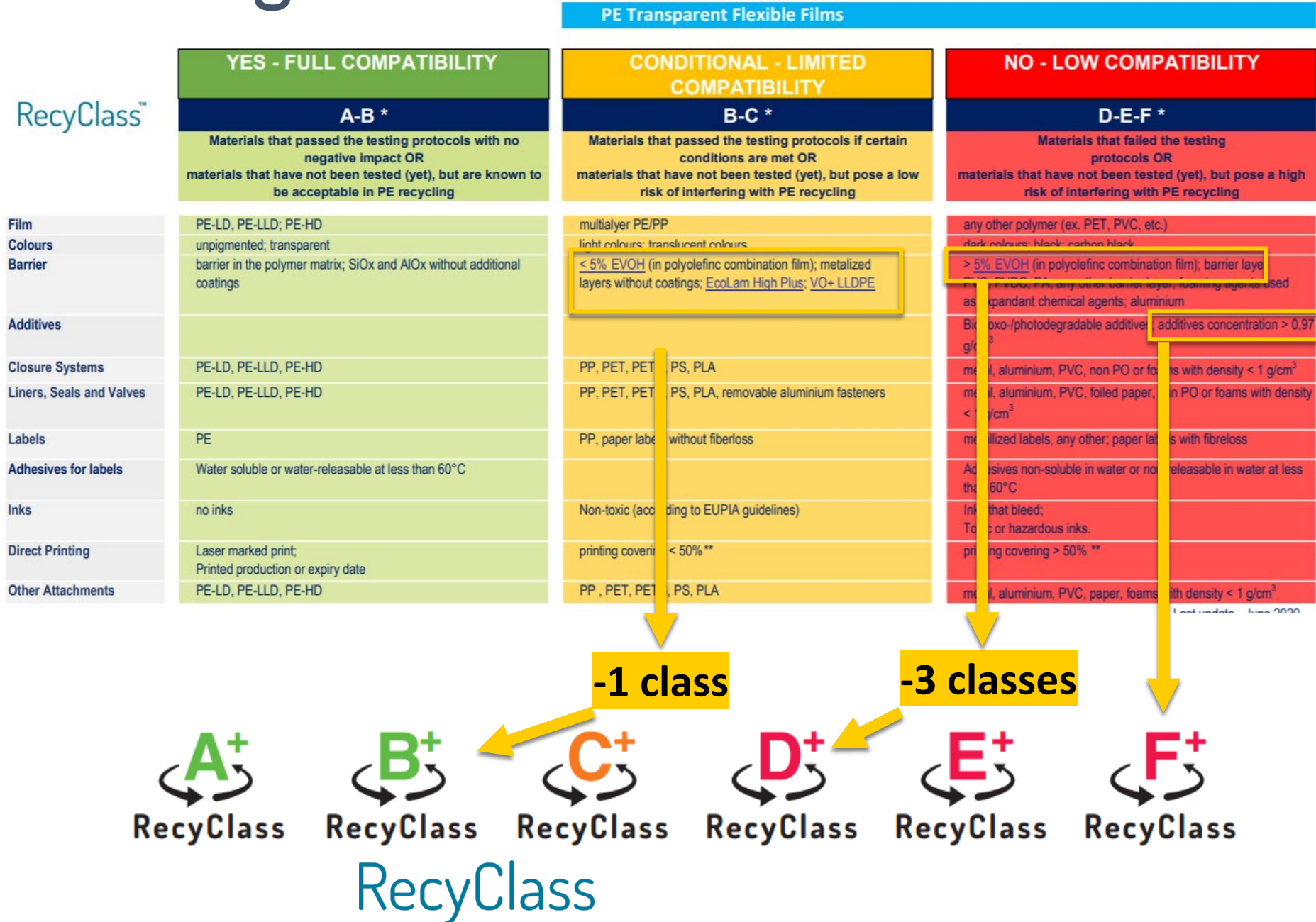
Weights of barrier, coating, mineral fillers, closure, label/sleeve, adhesive, printing, as well as any other components have to be considered.

Mono-material packaging is preferred. Indeed, the larger the content of one polymer in the packaging, the higher its recyclability rate will be (i.e. the amount of main plastic effectively recycled).



Recyclability Ranking

- The Design for Recycling Guidelines are transposed to the RecyClass tool
- The overall recyclability of the packaging is assessed.



Recyclability Certification: available for final package

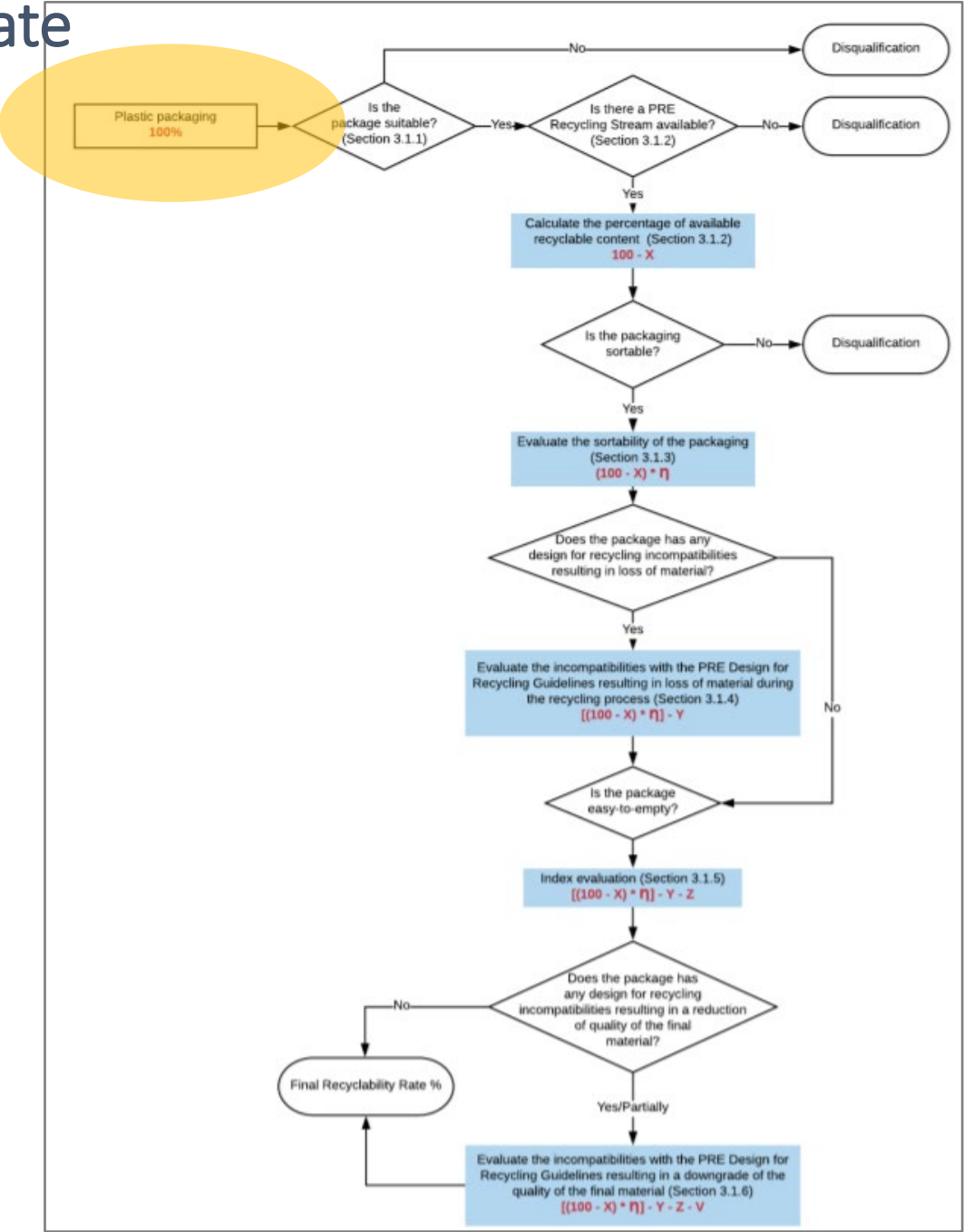
Design for Recycling Assessment

- Qualitative Assessment: ranking from A to F
- Based on the packaging design and the end-market
- Valid for the EU market

Recyclability Rate Assessment

- Quantitative Assessment: % of recyclable content
- Based on the collection and sorting infrastructures, on the packaging design, and on the end-market
- Country-specific

Recyclability Rate Assessment



Collection and local infrastructure

Sortability

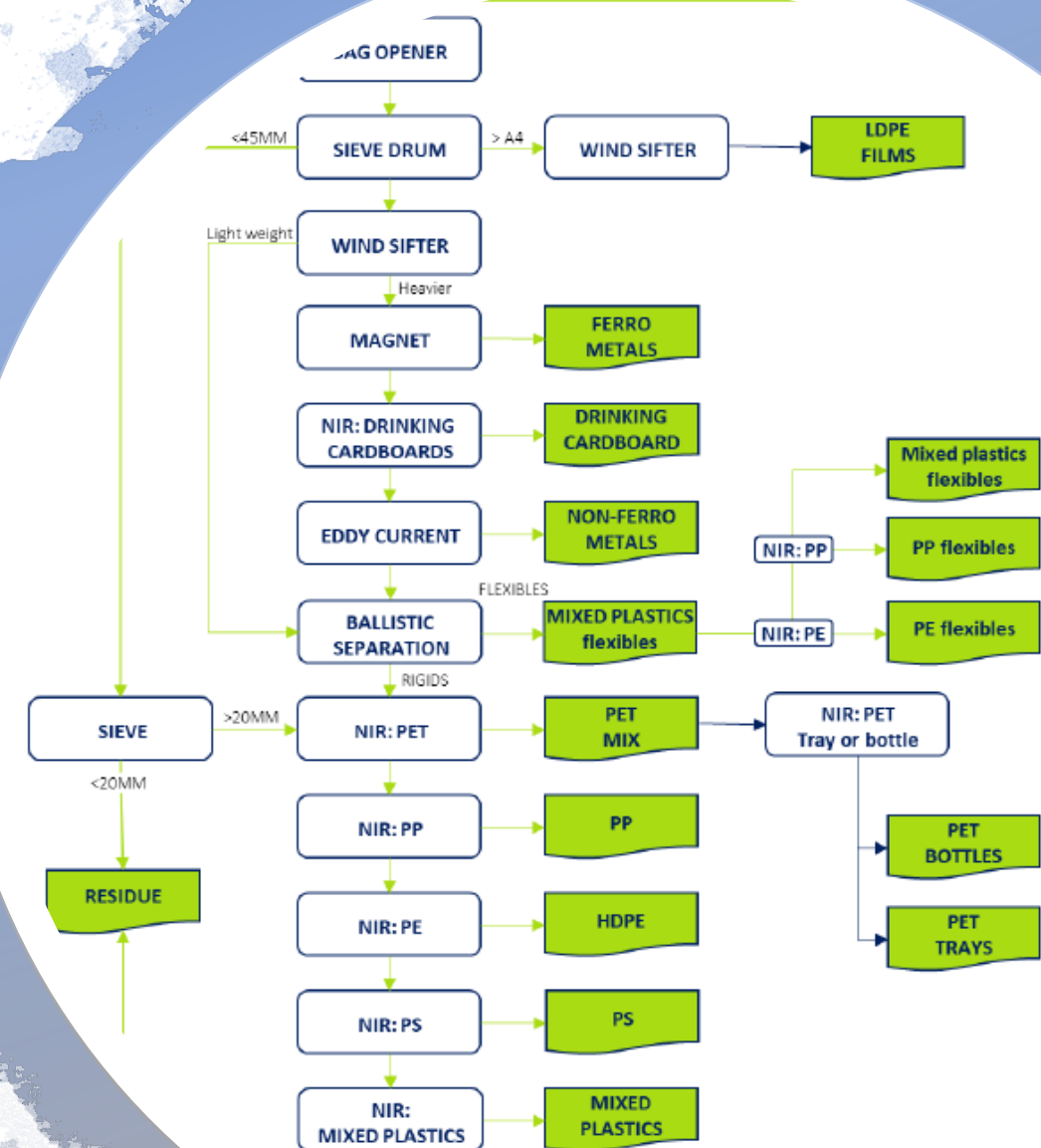
Recyclability (DfR)

End market: ability in replacing virgin plastic in high value applications

Sorting Protocol

Mandatory for:

- Large labels (covering > 50% of the surface) made from a different polymer
- Full body sleeves
- Perforated full body sleeves
- Multi-layer structures (excluding PE/PP EVOH)
- Metallisation (excluding on the inside/in the middle layer)
- Non NIR detectable colours (also when dark colours used for internal layers)
- Different types of plastic used on front and back sides.
- Different types of plastic (rigids and flexibles) used in the package.



Disqualification Criteria

- These criteria render the packaging not recyclable per definition
- A multiplying factor equal to 0 is used in the formula.
- The recyclability rate results in **0%**.
- The class ranking results in a F class.

	Recyclable plastic	Disqualification (separable and inseparable components)
PET Bottles	PET share PO share	PVC/PVDC Carbon black Opaque, fluorescence or metallic colours Bio-/oxo-/photodegradable additives Nanocomposites Aluminium layer All metal parts
PET Thermoforms (only clear)	PET share	PVC/PVDC Carbon black Opaque, metallic, and any other transparent colour Bio- or oxo-degradable additives Nanocomposites Aluminium layer Metal parts
HDPE & PP Rigid	HDPE share PP share	PVC/PVDC Additives changing the density to more than 1 g/cm ³ Non-NIR detectable colours Bio- or oxo-degradable additives Aluminium layer Metal parts
PE & PP Films	PE share PP share	PVC/PVDC PET Additives changing the density to more than 1 g/cm ³ Non-NIR detectable colours Bio- or oxo-degradable additives Aluminium layer Metal parts

Downgrading Criteria

- Light downgrading

Reduce the recyclability class by 1

Reduce the recyclability rate by weight or by 15%

- Strong downgrading

Reduce the recyclability class by 3

Reduce the recyclability rate by 45%

RecyClass

Type of package	Recyclable plastic	Light Downgrading
PET Bottles	PET share PO share	Carbon plasma-coating; PA multilayer with <5wt% PA and no tie layers; PGA multilayer PTN alloy. EVOH multilayer with < 3 wt%, EVOH and no tie layers (only for coloured bottles) UV stabilizers, AA blockers, oxygen scavengers, optical brighteners Any component in foamed PET and PETG, EPS, LDPE, floatable silicone < 0.95 g/cm ³ Lightly metallized labels Paper labels without fibre loss Hot-melts adhesives Water/alkali soluble/releasable adhesives (non-recyclable per definition) Non-toxic inks (non-recyclable per definition)

Type of package	Recyclable plastic	Strong Downgrading
PET Bottles	PET share PO share	Any part made by PLA, PS, PETG PA multilayer with >5wt% PA or tie layers Monolayer PA blend EVOH (only for clear/light blue bottles) Any material and blend with density higher than 1 g/cm ³ (highly filled PE, silicone, etc.) Any non-detaching or welded component Any metallized material Paper labels with fibre loss Heavy printed sleeves Non water/alkali soluble/releasable adhesives for labels/sleeves Toxic/hazardous or bleeding inks any direct printing (apart production and expiry date)

RecyClass Accredited Certification Bodies



Aimplas
Spain



Circular Analytics
Austria



Plastship
Germany



Recoup
UK



Redilo
Switzerland



Suez Cirpark
EU 27+3



Veolia PET Germany GmbH
Sweden, Norway, Finland,
Denmark

RecyClass



RECYCLABILITY RATE CERTIFICATE

THIS CERTIFIES THAT

Brand and product name

Company name

has successfully been certified by RecyClass:

The package scored

95 %

recyclability. The value represents
the amount of material that will
be effectively recycled during a
recycling process.



This certificate is based on the Audit Report n° XXX-XXX-XX
The Certificate and its results are valid for name of country

Valid until: 01/01/2025.*

Name of Auditor & Signature

*Validity conditions may be found in the Audit Report

RecyClass

The background of the entire image is a dense, close-up photograph of various types of plastic waste, including clear plastic bottles, white plastic containers, and crumpled plastic bags. The image has a light blue tint. In the center, there is a large, solid orange circle that serves as a backdrop for the text.

**Thank you
for your attention**

www.recyclclass.eu

fabrizio.digregorio@plasticsrecyclers.eu

RecyClass

High-quality recyclates and high-quality recycling: key features for tubes application

November 17th 2020



Joseph Lemoine
Sustainable Packaging Engineer
joseph.lemoine@albea-group.com

Table of contents

- 01** About Albéa
Committed to responsibility
- 02** Introducing PCR in our products
High-quality expectations for high-end applications
- 03** Fostering high-quality recycling
How to achieve best design for recycling
- 04** Conclusions
Towards a circular economy for plastic packaging

ABOUT ALBÉA

About Albéa

At a glance



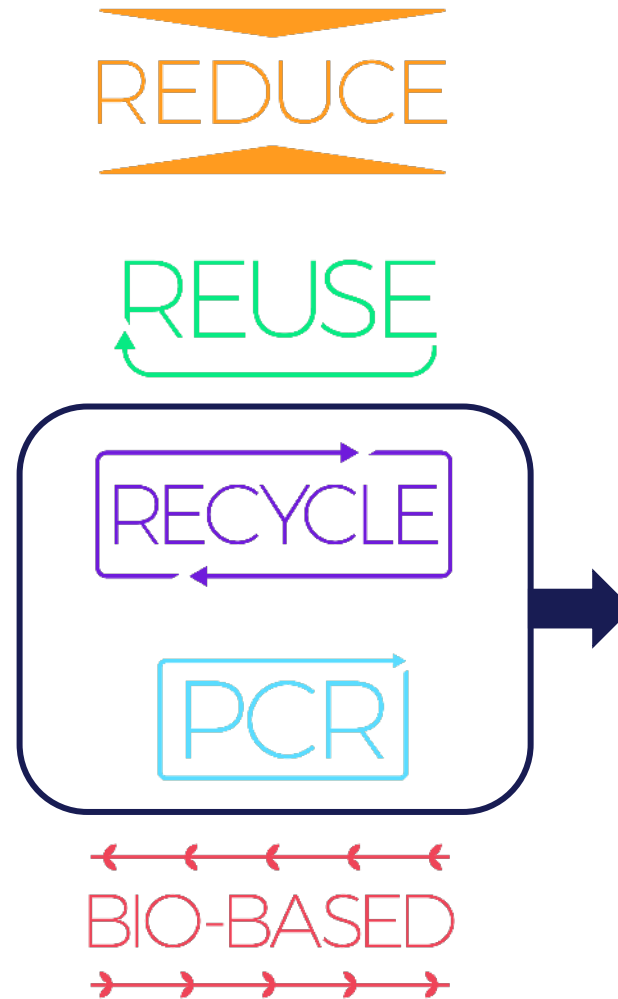
About Albéa

CSR strategy

OBJECTIVES	PRIORITY AREAS
<div data-bbox="155 344 843 705">EARNING YOUR TRUST, EVERY DAY</div> <div data-bbox="843 344 1724 705"><p>This first objective includes the fundamentals of our business, the standards and methods without which we cannot perform our jobs or produce. These are core subjects of our corporate responsibility. They require daily vigilance to ensure that our quality, safety and ethical standards are beyond reproach.</p></div>	<div data-bbox="1724 344 2288 399">HEALTH & SECURITY</div> <div data-bbox="1724 399 2288 455">PRODUCT QUALITY</div> <div data-bbox="1724 455 2288 511">HUMAN RIGHTS</div> <div data-bbox="1724 511 2288 705">BUSINESS ETHICS & COMPLIANCE</div>
<div data-bbox="155 705 843 1009">DELIVERING SUSTAINABLE GROWTH</div> <div data-bbox="843 705 1724 1009"><p>This objective is dedicated to the women and men within our company or business ecosystem who inspire us to act responsibly and who work to see that the responsible packaging industry grows to the point that it can overcome its challenges and create sustainable growth for all.</p></div>	<div data-bbox="1724 705 2288 761">CUSTOMER EXPERIENCE</div> <div data-bbox="1724 761 2288 816">EMPLOYEE ENGAGEMENT</div> <div data-bbox="1724 816 2288 1009">SUPPLIER RELATIONSHIPS</div>
<div data-bbox="155 1009 843 1305">BUILDING A POSITIVE FUTURE</div> <div data-bbox="843 1009 1724 1305"><p>The last objective regroups urgent human, economic and technical issues. They are challenges not only for Albéa but for the entire sector, and together, we must address them now.</p></div>	<div data-bbox="1724 1009 2288 1065">ABILITY TO INNOVATE</div> <div data-bbox="1724 1065 2288 1120">RESPONSIBLE PACKAGING</div> <div data-bbox="1724 1120 2288 1176">SKILLS & EMPLOYABILITY</div> <div data-bbox="1724 1176 2288 1305">CLIMATE CHANGE</div>

About Albéa

Responsible packaging



WE'VE SIGNED
THE NEW PLASTICS ECONOMY

Global Commitment

#LINEINTHESAND

By 2025:

- 100% recyclable, reusable or compostable packaging
- 10% post-consumer recycled (PCR) content

INTRODUCING PCR IN OUR PRODUCT

Introducing PCR in our products

Commitments of the value chain

- PCR is generated by households or commercial, industrial and institutional facilities **in their role as end-users of a product that can no longer be used for its initial intended purpose.**
- The use of PCR in packaging sector is key to allow circularity of plastics.
- Several cosmetic players have committed on PCR integration in their products **up to 50%.**
- The available supply of high-quality material makes it favorable to switch from fossil-based PET to PCR PET
- Polyolefins raise more challenges and Albéa has committed to a **10% PCR integration by 2025.**



Introducing PCR in our products

Challenges for PCR HDPE/PP for tubes application

Safety

The cosmetics sector aligns on food expectations for the use of PCR in packaging: EFSA positive opinion or FDA non-objection letter are minimal requirements.

Supply

Supplies are limited to PCR from recycled dairy bottles. Other available sourcing do not meet EFSA or FDA requirements.

Aesthetic and technical limits

Grey colors, spots, inclusions can represent marketing bottlenecks. Some structures may not meet the technical requirements of packaging when using PCR.

Albéa is actively working to leverage PCR solutions and already offers a wide range of products.



Design for recycling remains essential in order to foster the circular economy for plastics

FOSTERING HIGH- QUALITY RECYCLING

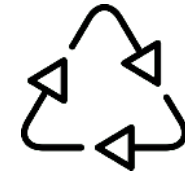
Fostering high-quality recycling

Why is design for recycling primordial?



1. Contribute to the circular economy for plastics

Putting products on the market that at its end of life will be reclaimed and recycled into new high-end applications, therefore increasing the supply of high-quality PCR on the market.



[Recycling plastic waste | Veolia](#)

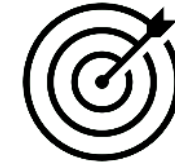
Fostering high-quality recycling

Why is design for recycling primordial?



2. Delived our commitments

Albéa has signed the New Plastics Economy Global Commitment and committed to ambitious objectives to tackle plastic pollution.



By 2025:

- 100% recyclable, reusable or compostable packaging
- 10% post-consumer recycled content

Fostering high-quality recycling

Why is design for recycling primordial?



3. Comply with the upcoming regulatory framework

The European commission has set ambitious objectives for plastic packaging waste management which will most likely turn into national regulatory frameworks.



DIRECTIVE (EU) 2018/851 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL
of 30 May 2018
amending Directive 2008/98/EC on waste



by 2025, the preparing for re-use and the recycling of municipal waste shall be increased to a minimum of 55 % by weight;

by 2030, the preparing for re-use and the recycling of municipal waste shall be increased to a minimum of 60 % by weight;

by 2035, the preparing for re-use and the recycling of municipal waste shall be increased to a minimum of 65 % by weight.;

Decrees to be published for:

- Recycling and reuse objectives for 2021-2025
- 2040 strategy on reduction, reuse and recycling of single use plastics

Fostering high-quality recycling

Design for recycling guidelines and certifications


- Many organisations have published guidelines and certification methods, making it challenging for the value chain to leverage consistent innovative efforts towards high-quality recycling of plastic packaging.
- There is a need for harmonization :
 - Design guidelines
 - Test protocols on sorting and reprocessing
 - **Certification and scoring methodology**
 - Standardized logo and marking



Fostering high-quality recycling

Working towards increased recyclability with Recyclclass methodology



	PE + PP proportion by weight (excluding inks, varnishes and EVOH)	DfR incompatibilities (class downgrading must not be summed, only the highest applies)					Restitution rate	Final rank
		Material	Barrier	Color	Direct printing	Closure		
1	70 to 90%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	

- 2 ranks



- 2 ranks

- 1 rank

Fostering high-quality recycling

Working towards increased recyclability with Recyclass methodology



	PE + PP proportion by weight (excluding inks, varnishes and EVOH)	DfR incompatibilities (class downgrading must not be summed, only the highest applies)					Restitution rate	Final rank
		Material	Barrier	Color	Direct printing	Closure		
1	70 to 90%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	
2	90 to 95%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	

- 1 rank




- 2 ranks

- 1 rank

Fostering high-quality recycling

Working towards increased recyclability with Recyclclass methodology



	PE + PP proportion by weight (excluding inks, varnishes and EVOH)	DfR incompatibilities (class downgrading must not be summed, only the highest applies)					Restitution rate	Final rank
		Material	Barrier	Color	Direct printing	Closure		
1	70 to 90%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	
2	90 to 95%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	
3	> 95%	PE (HD/MD LD/LLD)	EVOH < 6% with PE g-MAH tie >3%	Any light color	Any other direct printing	PP > 10%	90 to 95%	

No rank
loss

- 2 ranks

- 1 rank

Fostering high-quality recycling

Working towards increased recyclability with Recyclclass methodology



	PE + PP proportion by weight (excluding inks, varnishes and EVOH)	DfR incompatibilities (class downgrading must not be summed, only the highest applies)					Restitution rate	Final rank
		Material	Barrier	Color	Direct printing	Closure		
1	70 to 90%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	F RecyClass
2	90 to 95%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	E RecyClass
3	> 95%	PE (HD/MD LD/LLD)	EVOH < 6% with PE g-MAH tie >3%	Any light color	Any other direct printing	PP > 10%	90 to 95%	D RecyClass
4	> 95%	PE (HD/MD LD/LLD)	EVOH < 6% with PE g-MAH tie >3%	Any light color	Any other direct printing	PE	90 to 95%	C RecyClass

No rank
loss






- 1 rank

- 1 rank

Fostering high-quality recycling

Working towards increased recyclability with Recyclass methodology



	PE + PP proportion by weight (excluding inks, varnishes and EVOH)	DfR incompatibilities (class downgrading must not be summed, only the highest applies)					Restitution rate	Final rank
		Material	Barrier	Color	Direct printing	Closure		
1	70 to 90%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	
2	90 to 95%	PE (HD/MD LD/LLD)	EVOH > 1% with any other tie	Any light color	Any other direct printing	PP > 10%	90 to 95%	
3	> 95%	PE (HD/MD LD/LLD)	EVOH < 6% with PE g-MAH tie >3%	Any light color	Any other direct printing	PP > 10%	90 to 95%	
4	> 95%	PE (HD/MD LD/LLD)	EVOH < 6% with PE g-MAH tie >3%	Any light color	Any other direct printing	PE	90 to 95%	
5	> 95%	PE (HD/MD LD/LLD)	EVOH < 6% with PE g-MAH tie >3%	Any light color	Laser marked Production or expiry date	PE	> 95%	

Fostering high-quality recycling

Greenleaf gen. 2 technology: a success story



'Greenleaf TM 2nd Generation' tube by Albéa approved by RecyClass

📅 WEDNESDAY, 02 SEPTEMBER 2020

The RecyClass logo, featuring the word "RecyClass" in a blue sans-serif font with a small "TM" trademark symbol to the upper right of the "s". The logo is centered within a light blue rectangular background.

The findings of an independent laboratory testing of '[GreenleafTM 2nd Generation](#)' technology show that it is fully compatible with the recycling stream of HDPE containers as it does not pose any recyclability issues. This technology is used in packaging for oral care and pharmaceutical goods.

CONCLUSIONS

Conclusions

Towards a circular economy for plastic packaging

- PCR integration is a key topic to be addressed to meet commitments and tackle plastic pollution. High-quality is required to meet customers and consumers demand, which raises the need for and efficient recycling of plastic packaging.
- Design for recycling represents important efforts, both regarding technical and economic feasibility and requires high reactivity in a context of strong commitments.
- This will require fundamental changes in terms of product differentiation and the entire value chain must be aligned to make the appropriate market changes for consumer acceptance.



- Some success stories have demonstrated that it **is** possible and Albéa is confident about the future of plastic packaging recycling.

THANK YOU!



FOLLOW US

www.albea-group.com



RecyClass Unwrapped

Use of recyclates in high-end packaging applications



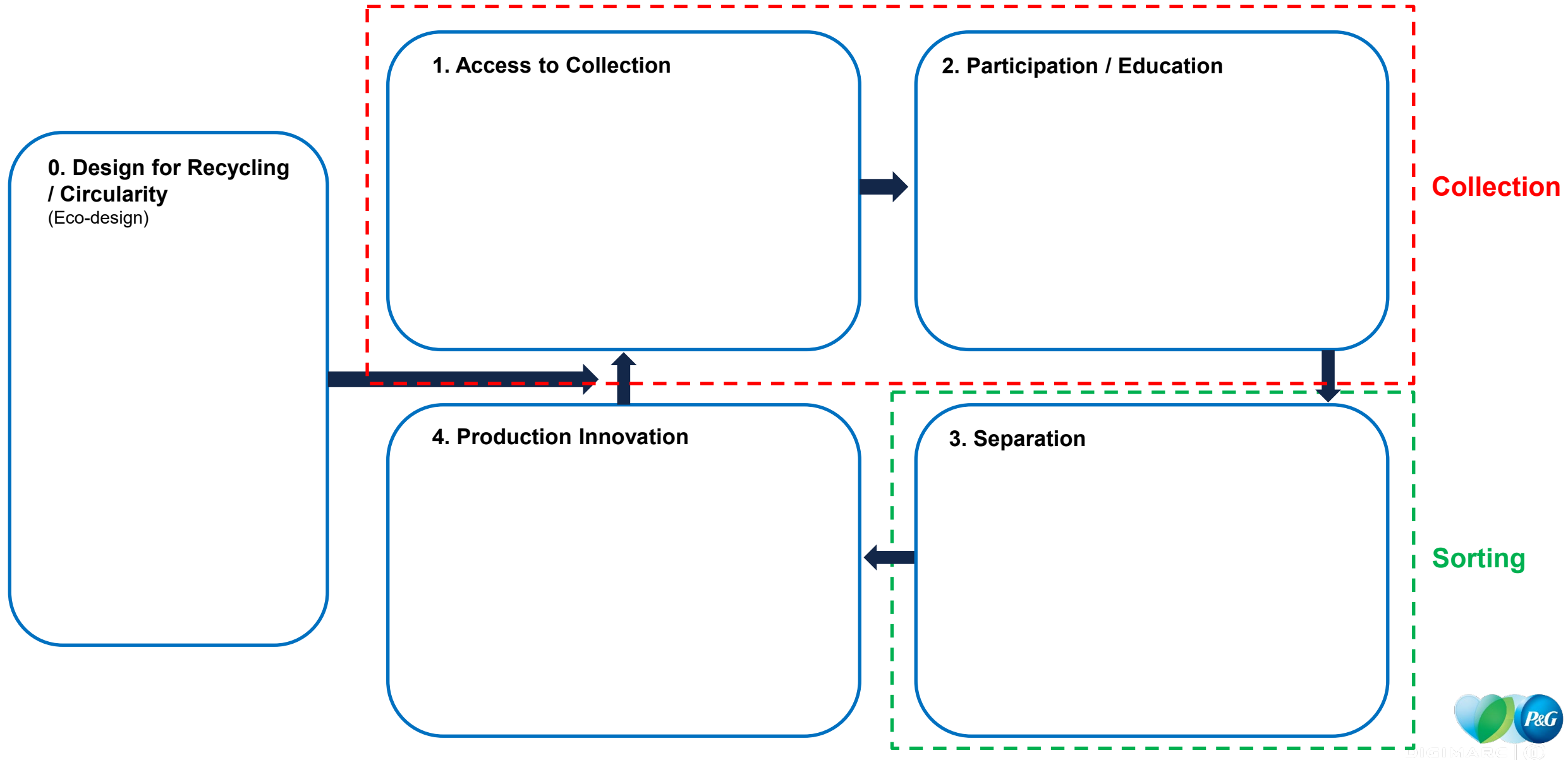
Gian De Belder

P&G, Packaging R&D –Sustainability

Plastic Recyclers Europe – Recyclclass Platform
Petcore Europe - Opaque and Functional Bottles (formerly ODR)
Ceflex and AEPW EU member
EU Plastics Recycling Ambassador 19/20
HolyGrail 2.0: chairman Leadership Team AIM

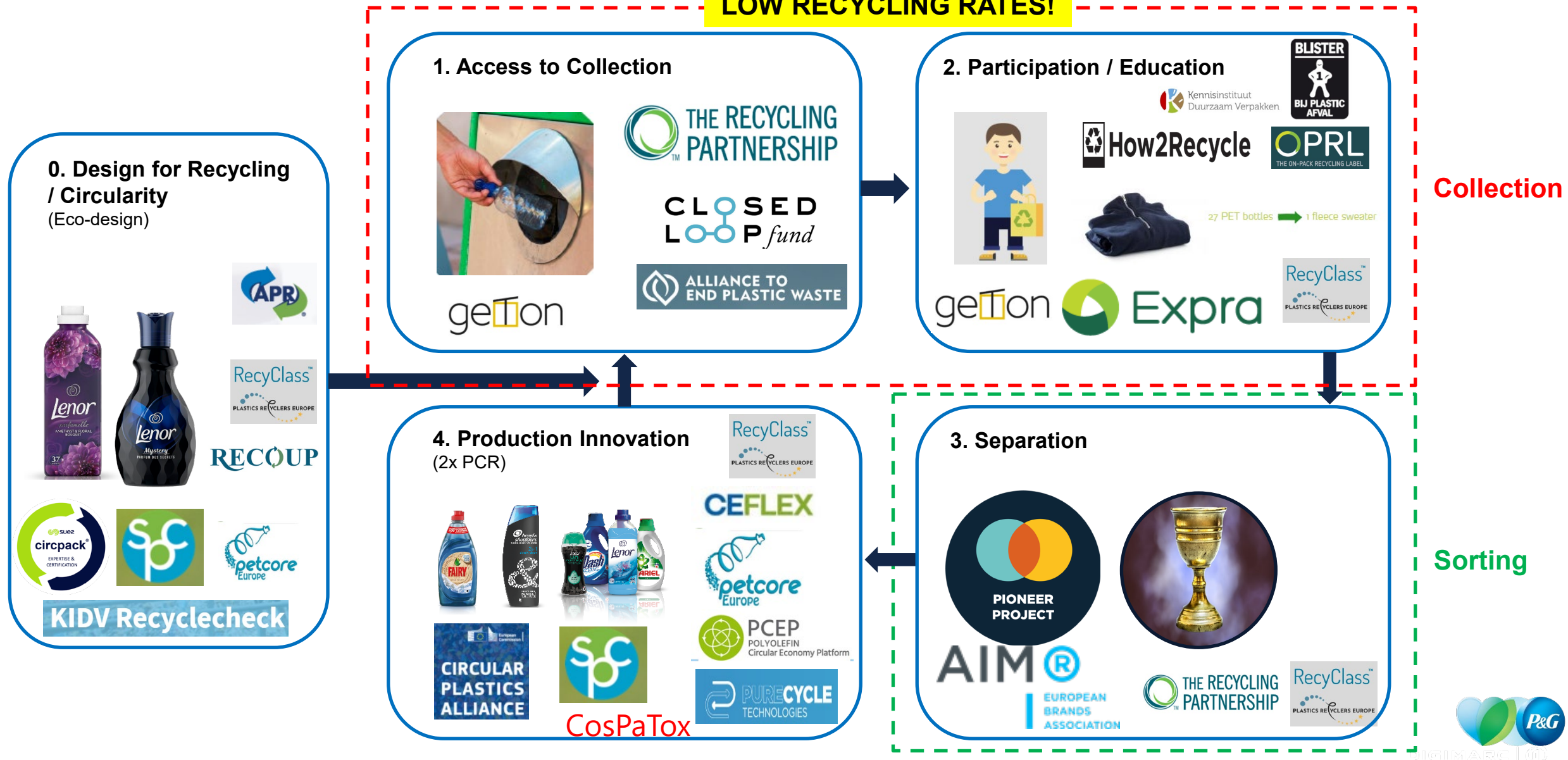


Packaging Strategy for Circular Economy



Packaging Strategy for Circular Economy

LOW RECYCLING RATES!



What's needed for all pillars?

HARMONIZATION!

1. Global/Regional aligned definitions of “recyclable”, linked to DfR
→ Recyclability methodology RecyClass
 2. More and ideally uniform collection (collect all) → EPR/CPA/...
 3. Better consumer education / level-play field (RecyClass' green claims TF, EU green deal)
 4. Much better sorting
→ HG2.0
 5. Definitions, Quality Criteria for “recycled resin” linked to end-applications, certification schemes....
→ CosPaTox
-



0.

DESIGN-FOR-
RECYCLING
(Eco-design)

Needs for a packaging CE = EU harmonized principles

→ Scientific-based & Industry-aligned REGIONAL/GLOBAL guidelines is a must!

RecyClass pillars

Recyclability
Evaluation ProtocolsDesign for Recycling
Guidelines

RecyClass Tool

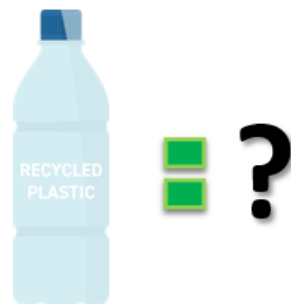


40+ members

&

Growing!

- **Test** on recycled product with and without innovation.
- Comparison of properties
- **Technology/Product Approval**



PE Transparent Flexible Films		
YES - FULL COMPATIBILITY A-B*	CONDITIONAL - LIMITED COMPATIBILITY B-C*	NO - LOW COMPATIBILITY D-E-F*
Materials that passed the testing protocols with no negative impact OR materials that have not been tested (yet), but are known to be acceptable in PE recycling	Materials that passed the testing protocols if certain conditions are met OR materials that have not been tested (yet), but pose a low risk of interfering with PE recycling	Materials that failed the testing protocols OR materials that have not been tested (yet), but pose a high risk of interfering with PE recycling
Film PE-LD, PE-LD, PE-HD Colours unpigmented, transparent Barrier barrier in the polymer matrix, SOCs and AOCs without additional coatings Additives PE-LD, PE-LD, PE-HD Closure Systems PE-LD, PE-LD, PE-HD Liners, Seals and Valves PE-LD, PE-LD, PE-HD Labels PE Adhesives for labels Water soluble or water-releasable at less than 80°C Inks No inks Direct Printing Laser marked print Other Attachments Printed production or expiry date PE-LD, PE-LD, PE-HD	PE Transparent Flexible Films multilayer PE/PP light colours, translucent colours PP, PET, PETG, PS, PLA PP, PET, PETG, PS, PLA removable aluminium fasteners PP, PET, PETG, PS, PLA paper labels without barcodes Non-food (according to EU/PA guidelines) printing covering + 50%* PP, PET, PETG, PS, PLA	any other polymer (e.g. PET, PVC, etc.) dark colours , black, carbon black PE-LD, PE-LD, PE-HD (or polyethylene combination film) barrier layer PVC, PETG, PA any other barrier layer, barrier agents used as independent chemical agents, aluminium bio-based (biodegradable) additives, additives concentration > 50% metal , aluminium, PVC, non PET or films with density > 1 g/cm ³ metal , aluminium, PVC, metal paper, non PET or films with density > 1 g/cm ³ metalised labels, any other paper labels with barcodes Adhesives non-soluble in water or non-releasable in water at least from 80°C inks that bleed Labels or barcodes inks printing covering + 50%* metal , aluminium, PVC, paper, films with density > 1 g/cm ³

* Class ranking resulting by the RecyClass assessment. B class is reported two times because of the 90-95% amount of PE in the packaging or because of slight incompatibilities in the design
 ** temporary solution

Last update: June 2020



- The DfR Guidelines are transposed to the tool.
- The overall recyclability of the finished package can be assessed.

- Recyclability Self-Assessment
- Recyclability Expert-checked
- **Recyclability Certification**

1st FMCG joining Recyclclass Platform !!

RecyClass™

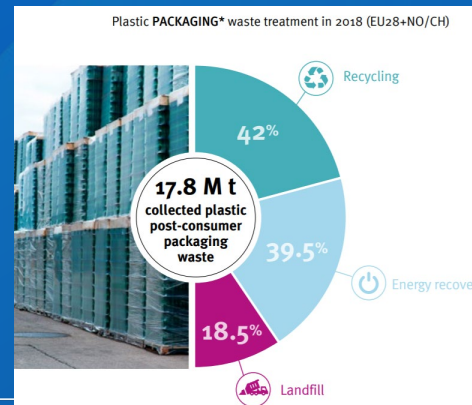
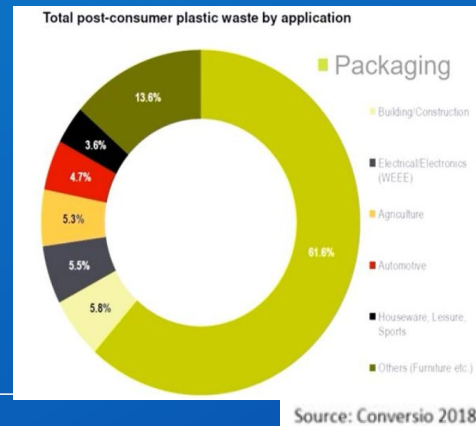
Why do we need more high quality recyclates?

CE targets & end markets:

- CPA/Pledge: 10MM recycled resin (packaging as high-end outlet)
- EU targets: 55% effective recycled, all packaging recyclable/reusable/compostable
- National targets/quota/mandatory use of PCR/
- Voluntary actions: Global Commitments, Regional and Country-specific pacts
- Brand owner's commitments
P&G: reduce virgin petro-based plastics by 50% = 300kty



Current landscape:



- Needed: Maximize our resources through optimal sorting and recycling and use back into high end applications (closed loops, avoid downgrading!)



What's needed & How to do this?

- Pack material recycled resin requirements (sector dependent)
- Quality standards per application vs Questionnaires / Performance testing (supplier/grade testing)
- Full transparency on sourcing (incl feedstock supply chain)

2 case studies:

- CosPaTox
- HolyGrail 2.0



CosPaTox: Cosmetic Packaging Toxicology

Missing: Official, toxicologically reviewed PCR standards for packaging (only exists for food)

→ Develop more streams than just food vs non-food grades

Focus on SAFE standards and approval rules for:

- Detergent grade
- Cosmetic grades:
 - rinse-off grade
 - leave on grade applications
- ...

Toxicological expertise through cross-value chain partners (EU-wide consortium):

- Brand owners
- Academia
- Recyclers and converts
- Many others



PIONEERING DIGITAL WATERMARKS FOR SMART PACKAGING RECYCLING IN THE EU

Digital Watermarks
Initiative HolyGrail 2.0



PRE conference – Nov 2019

$\Sigma = 300$



Intelligent Packaging Through Digital Watermarks

Artwork

- ▶ Imperceptible codes, the size of a postage stamp, covering the surface of a consumer goods packaging
- ▶ Able to carry a wide range of attributes (e.g. manufacturer, SKU, type of plastics used and composition for multilayer objects, food vs. non-food usage)



Looks Like This

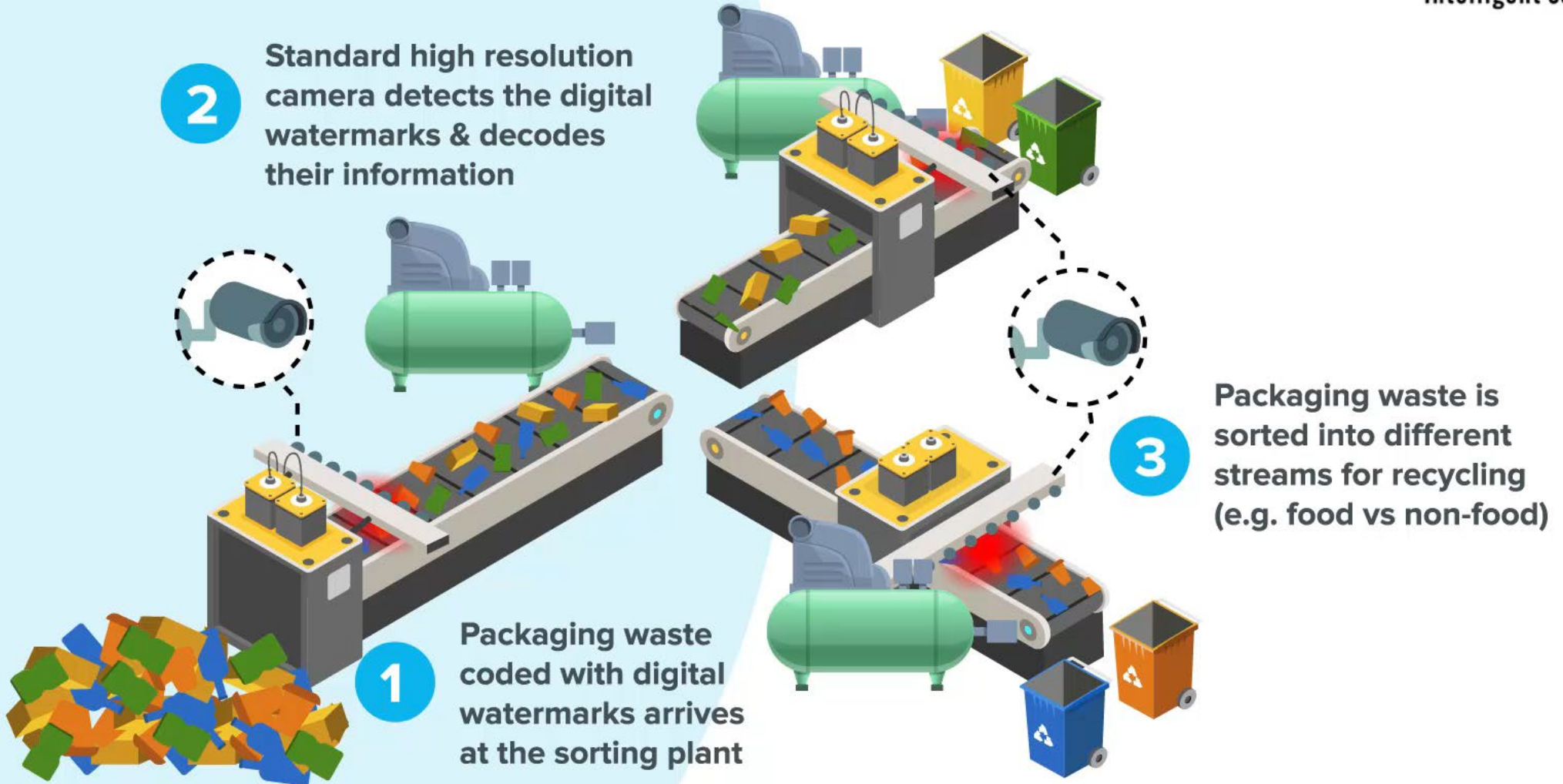


Performs Like This

Images courtesy of P&G / Digimarc



SMART PACKAGING SORTING FOR A CIRCULAR ECONOMY



HOLY GRAIL 2.0

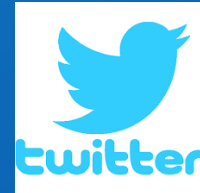
MEMBERSHIP



Thank You!



Gian De Belder
Temselaan 100
B-1853 Strombeek-Bever
Email debelder.g@pg.com



@giandebelder



RecyClass

RecyClass Unwrapped
Recyclability Methodology

Questions & Answers session

Use the Q&A box on the top-right corner of your screen





Thank you for your participation

Next webinar:

Recyclability Evaluation Protocols & Technology Approvals

November 30, 15-16h

More information to follow
www.recyclclass.eu