

PP NATURAL CONTAINERS AND TUBES

	YES - FULL COMPATIBILITY	CONDITIONAL - LIMITED COMPATIBILITY	NO - LOW COMPATIBILITY
CLASS RANKING*	A-B	B-C	D-E-F
DESCRIPTION (Test Protocol)	Materials that passed the testing protocols with no negative impact OR materials that have not been tested (yet), but are known to be acceptable in PP recycling	Materials that passed the testing protocols if certain conditions are met OR materials that have not been tested (yet), but pose a low risk of interfering with PP recycling	Materials that failed the testing protocols OR materials that have not been tested (yet), but pose a high risk of interfering with PP recycling
CONTAINER**	PP		Multilayers PP with PLA; PVC; PS; PET; PETG
MATERIAL COMPOSITION	A when PP content is > 95%; B when PP content is > 90%	C when PP content is > 70%	D when PP content is > 50%; E when PP content is > 30%; F when PP content is < 30%
COLOURS	Natural (clear)	Light colours	Black Inner layer; Black; Carbon Black; Other dark colours
SIZE		Items compacted < 5 cm	Items compacted < 2 cm
PRODUCT RESIDUES (Easy to Empty index)	A if the index is < 5%; B if the index is < 10%	C if the index is < 15%	D if the index is < 20%; E if the index is 25%; F if the index is > 25%
BARRIER	≤ 6% EVOH + PP-g-MAH tie layers	> 6% EVOH + PP-g-MAH tie layers	EVOH with different tie layers; PA; PVDC; Aluminium
ADDITIVES	Additives that are unavoidable in processing (stabilizers, antioxidants, lubricants, nucleating agents, peroxides) and density remains < 0.97 g/cm ³	Mineral fillers (CaCO ₃ , talc) not increasing density more than 0,97 g/cm ³	Additives changing the material density > 1 g/cm ³ Flame-retardant additives, plasticizers Bio-/oxo-/photodegradable additives
CLOSURE SYSTEM	PP	HDPE; LDPE; LLDPE; MDPE; PET; PETG; PLA; PS (all with a density > 1 g/cm ³)	Non-PO and/or foams with density < 1 g/cm ³ ; Aluminium; Metal; PVC
LINERS, SEALS AND VALVES	PP TPE-PP	HDPE; LDPE; LLDPE; MDPE; TPE-PE PET, PETG, PLA, PS (all with a density > 1 g/cm ³); Removable aluminium lidding; Removable silicon with a density > 1 g/cm ³	Non-PO and/or foams with density < 1 g/cm ³ ; Any other TPE Aluminium; Metal; Foiled paper; PVC
LABELS	Labels in PP (all with density < 1 g/cm ³)* <i>* with a print and/or barrier that does not hinder the recognition of the underlying PP-polymer</i>	Labels in PE (with density < 1 g/cm ³)*; Labels in PET, PETG, PLA, PS (all with density > 1 g/cm ³)*; Labels in Paper without fibreless*; PO-foamed labels* <i>* with a size, a print and/or barrier that does not hinder the recognition of the underlying PP-polymer: - Indication label size on containers > 500 ml: < 70% coverage - Indication label size on containers ≤ 500 ml: < 50% coverage</i>	Labels that hinder the recognition of the PP; Labels in non PO-materials with density < 1 g/cm ³ ; Paper labels with fibreless during recycling process Aluminium Metallised labels; PVC
SLEEVES	Sleeves in PP (all with density < 1 g/cm ³)* <i>* with a print and/or barrier that does not hinder the recognition of the underlying PP-polymer</i>	Sleeves in PE (with density < 1 g/cm ³)*; Sleeves in PET, PETG, PLA, PS (all with density > 1 g/cm ³)* <i>* with a size, a print and/or barrier that does not hinder the recognition of the underlying PP-polymer: - Indication sleeve size on containers > 500 ml: < 70% coverage - Indication sleeve size on containers ≤ 500 ml: < 50% coverage</i>	Sleeves that hinder the recognition of the PP; Sleeves in non PO-materials with density < 1 g/cm ³ ; Aluminium; Metallised Sleeves; Heavily inked sleeves; PVC
ADHESIVES FOR LABELS	Water soluble or water releasable adhesive (@ less than 40°C)	Pressure sensitive labels	Non water soluble or non water releasable adhesives
INKS	Non toxic following the EuPIA Guidelines		Inks that bleed; Toxic or hazardous inks
DIRECT PRINTING	Laser marked; Production or best-before date		Any other direct printing
OTHER COMPONENTS	PP	PE with density < 1 g/cm ³ ; PET; PETG; PLA; PS all with density > 1 g/cm ³	Aluminium; PVC; Glass components; Non-PO and /or foams with density < 1 g/cm ³
RECYCLED CONTENT	No change in the recyclability assessment. A separate 'Recycled Content Traceability Certification' based on a Chain of Custody approach is available with RecyClass		

* Class ranking resulting from the RecyClass assessment. B class is reported two times because of the 90-95% amount of PP in the packaging or because of slight incompatibilities in the design.

** Polymer resin can be either fossil- or bio-based.