RecyClass

| | FULL COMPATIBILITY | LIMITED COMPATIBILITY | NON-COMPATIBILITY |
|--------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| MATERIAL COMPOSITION (AMOUNT OF PET (EXCEPT LID) IN THE PACKAGING) | A >= 95%, B >= 80% and all packaging features are FULLY compatible with recycling | C >= 70% and all packaging features are FULLY compatible with recycling | Non-recyclable < 70% and all packaging features are FULLY compatible with recycling |
| DESCRIPTION (TEST PROTOCOL) | Materials that passed the testing protocols with no negative impact*** OR materials that have not been tested (yet), but are known to be acceptable in PET recycling | Materials that passed the testing protocols if certain conditions are met*** OR materials that have not been tested (yet), but pose a low risk of interfering with PET recycling | Materials that failed the testing protocols OR materials that have not been tested (yet), but pose a high risk of interfering with PET recycling |
| DESCRIPTION (METHODOLOGY) | In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from A to B or from B to C | In case of at least one limited compatibility one penalty is applied, lowering the recyclability class from C to non-recyclable | Non-recyclable |
| MATERIAL* | PET Thickness > 180 μm | PET/PE multilayer with or without barrier not hindering NIR detection of the PET | Other PET multilayers; PLA; PVC; PS; PETG; C-PET; PET-GAG; Expanded PET Thickness < 180 μm (sorting test) |
| COLOURS | Transparent & opaque light colours | Dark colours (NIR detectable) | Black, Metallic, Non NIR-detectable colours |
| SIZE | | Items compacted < 5 cm | Items compacted < than 2 cm |
| PRODUCT RESIDUES (EASY TO EMPTY INDEX) | A if the index is < 5 %; B if the index is < 10 % | C if the index is < 15 % | Index is >= 15 % |
| BARRIER | PET based oxygen scavenger without yellowing effect; SiOx and AlOx plasma for barrier on lid For multilayers: Barrier material within PE layer (i.e PE/EVOH/PE) or with barrier material blended in PE | PET based oxygen scavenger with limited yellowing effect | Barrier layers within the PET layer or in direct contact to PET layer; PA; any other barrier; any other oxygen scavenger |
| ADDITIVES | Silicone surface coating; Antiblocking masterbatch <= 3 % | UV stabilizers; AA blockers; optical brighteners; Antiblocking masterbatch > 3%; Anti-stat agents; anti-fogging agents | Bio/Oxo/Photodegradable additives; Nanocomposites |
| LAMINATING ADHESIVES FOR MULTILAYERS** | Water-based acrylics | EVA | Solvent-free laminating adhesives |
| CLOSURE SYSTEM (LIDDING FILMS) | Floating plastics with density < 1 g/cm³ and easily removal from the tray and without glue residuals; | Unprinted PET or BOPET films; Foamed PET | Any other film |
| OTHER COMPONENTS | PET Trays with porous enabling liquid retention | Soaker pads & bubble pads easily removable by hands; Soaker pads not hindering recognition of the underlying PET polymer by covering less than 50% of the back of the tray (sorting lest mandatory above 50% coverage); Black soaker pads (sorting test) | PVC / PS / EPS / PU / PA; PC/PMMA; Thermoset plastics/metals; Soaker pads & bubble pads not easily removable by hands or leaving residue glue |
| FACESTOCK LABEL MATERIAL | Labels in PE; PP; OPP (all with density <1 g/cm³), with a size that does not hinder¹ the recognition of the underlaying PET-polymer (<50% coverage) | BPA-free paper labels without fibreloss during recycling process Labels with a coverage >50% (sorting test) | Plastic labels with density > 1 g/cm³: Paper labels with fibreloss during recycling process; Paper labels containing BPA; Non floating paper labels |
| ADHESIVES (FOR LIDS, LABELS, SOAKING PADS) | Alkali/water soluble or alkali/water releasable adhesive at 70°C | Alkali/water soluble or alkali/water partially releasable adhesive at 70°C | Any other adhesive |
| INKS | Retentive inks compliant with EuPIA Exclusion Policy applied on removable parts (lids & labels); | Production or expiry date directly applied on tray | Bleeding inks; Inks non-compliant with EuPIA Exclusion Policy; PVC co- and terpolymer binders; Any other chlorinated binders; Any direct printing on PET thermoform |
| OTHER DECORATIVE TECHNOLOGIES | Laser marking for production or expiry date | | Any other laser marking |

RECYCLED CONTENT: No change in the recyclability assessment. A separate 'Recycled Plastics Traceability Certification' based on a Chain of Custody approach is available with RecyClass *Polymer resin can be either fossil- or bio-based, virgin or recycled.

Last update: January 2025

^{**} Test campaign to be performed in 2025
*** Approved technologies can be found here